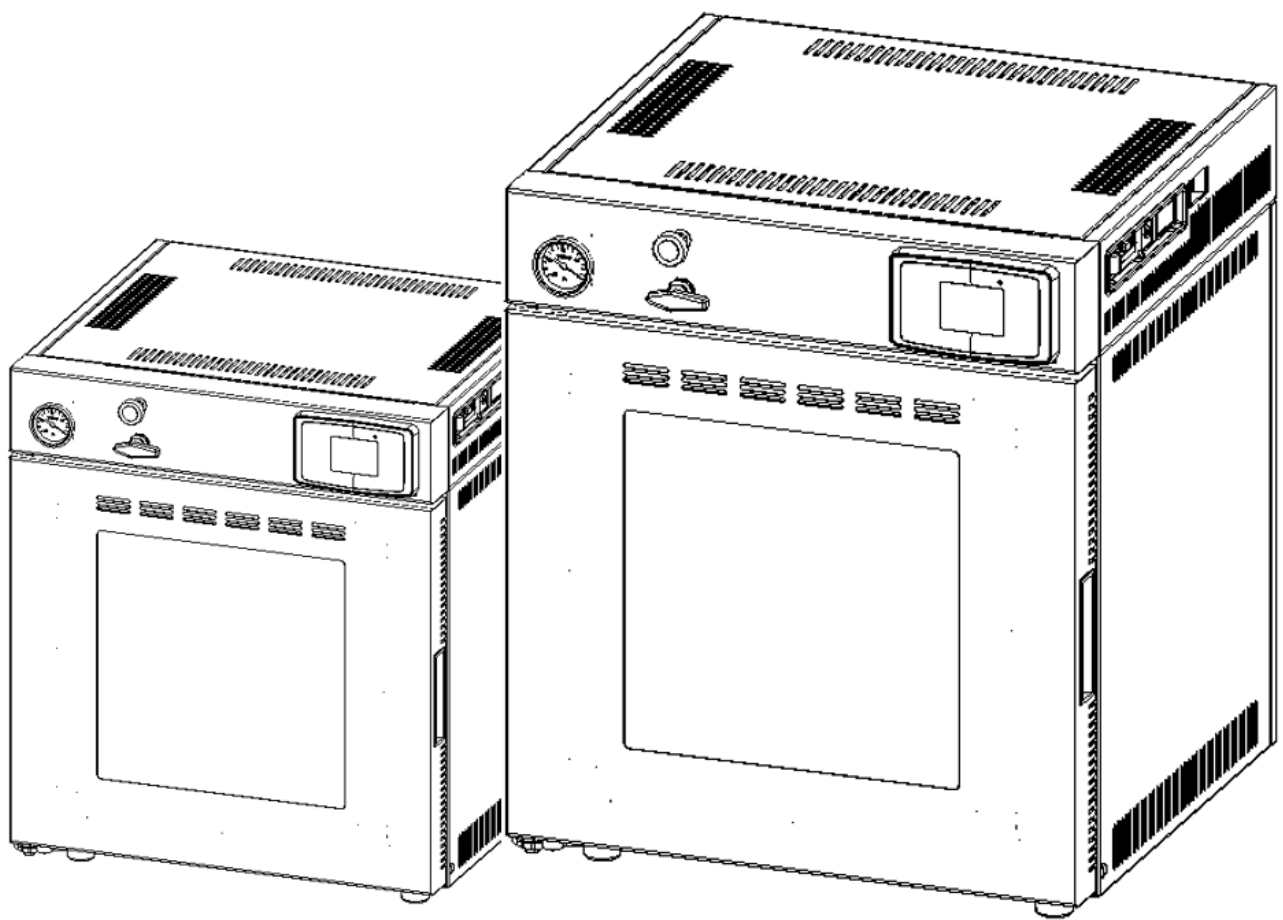




User Manual

Vacuum Oven

Model : OV4-S series
Manual No. : 13336L002 Version : 2.4



WARNING

Please read this user manual carefully before using the product. Users should operate the product according to the operating instructions contained in this user manual. Users should be aware of cautions and warnings for your safety. Failure to follow these guidelines may result in serious injury or damage to your property.

Thank you for purchasing JEIOTECH's products.

JEIOTECH Co., Ltd. is committed to offer the customer service including product sales, Technical service, and follow-up management. If you have any question about this user manual, please contact our sales department.

Quality Management System ISO 9001



ISO 9001 is a standard that defines the requirements for a Quality Management System (QMS). It ensures the suitability of implementation in order for suppliers to continuously provide products and services that meet the buyer's requirements. JEIOTECH Co., Ltd. obtained ISO 9001 certification from Korean Foundation for Quality (KFQ) since 1998 to provide better service. Under this certification system, we design, develop, produce and sell a wide range of products related to chemical engineering, environment and life. We also provide reliability testing equipment for electrical and electronic engineering. (Dryer, incubator, constant temperature and humidity chamber, constant temperature water tank, low temperature circulation tank, heat exchanger, stirrer, etc.)

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1.0 Safety

1.1 How to Use this User Manual

1.1.1 Introduction

This user manual is written for vacuum oven (also referred to as 'product,' 'oven,' or 'instrument') users. Please use this manual as a guide for installation, operation and maintenance.

This user manual contains instructions on how to use the product properly and safely. Never perform maintenance without JEIOTECH's service and technical support.
Do not transfer the product without help of an engineer of laboratory equipment and electricity.

Make sure to keep the user manual close to the product so that you can always use when needed.

1.1.2 Summary of Each Chapter

Chapter 1(Safety) provides information of the instrument's safe use. You need to read this chapter before installation or operation.

Chapter 2(Functional Description) provides the functional description including introduction, features, and structure of the instrument.

Chapter 3(Installation) provides guidelines for pre-installation procedures, and installation requirements.

Chapter 4(Operation) offers basic operating guidelines for the instrument. It contains names and functions of control panels.

Chapter 5(Maintenance) offers maintenance information including the instrument's cleaning, transfer, and storage.

Chapter 6(Troubleshooting) offers troubleshooting for problems that can be occurred during the operation.

Chapter 7(Accessories) offers information on types and installation guide of accessories.

Chapter 8(S/W) offers information about a dedicated monitoring software for the oven. It contains information about installation and communication protocol of the software.

Chapter 9(Appendix) offers appendix including the instrument's specifications, disposals, warranty, and the contact points of service and technical supports.

1.1.3 Applicable Model

This manual is applicable to the Vacuum Oven Series named below.

	Vacuum Oven Series	
Models	OV4-30S	OV4-65S

1.2 Responsibility

The users can guarantee their safety only when they follow the instructions on operation and maintenance of the instrument described in this manual.

All the users should operate the instrument after reading and be fully aware of the safety warnings and precautions of the manual before operation.

1.2.1 General responsibility

In any case, your safety should be kept first. All the product owners, users, and maintenance engineers should be aware that the safety is the most important part of their work.

If you are concerned about loss of efficiency, consider the impact of human or physical damage from insensitivity of safety rules. The most obvious way to increase the efficiency and productivity is to establish effective safety programs and comply with the safety rules.

The users should maintain the product regularly, check the product's condition every day to ensure safety. Make sure to be familiar with this user manual that describes safety operation instructions.

1.2.2 User's responsibility

Even though efficient experimentation and production are important to the users, there is something more important to be kept with.

Mostly, users are aware of the performance and limitations of their products because they spend the most time with using them, but sometimes their safety is easily forgotten by the desire of efficiency or by the users' familiar manners formed over a long period of time.

Safety rules or user manual are not enough to protect you from injury while using the product. The most important thing is that you need to follow safety rules and the manual. Also, make sure to report a potential risk situation to your supervisor and colleagues immediately.

Things to Remember

- No one but trained qualified person should operate or inspect the instrument.
- Check the voltage, phase, and capacity of the power and connect them properly.
- Do not touch any dangerous part of the instrument with your body or hands.
- Employees shall confine long hair and secure loose clothing and jewelry before beginning work.
- Unplug your power cords, and turn off the instrument when it not being used.
- If the product is not operating normally or has been left unattended for a long time, check all the settings before operating the product.
- If you are moving the product or using it after stopping for a long time, make sure that the product is functioning normally.
- Please stop the instrument immediately when the it is in the following state, and report it to middle-level manager.
 - Incomplete operation and condition
 - Short circuit
 - Improper maintenance

1.2.3 Maintenance Personnel Duties & Responsibilities

Proper maintenance is an essential part of safety. Maintenance personnel should be aware of the importance of the safety in order to maintain the product effectively.

Disconnect all the electrical supplies until any part of the product is removed, adjusted, or replaced. Please also attach a warning label on the product that it is "working."

Please make sure to connect an outlet that is grounded to fit the plug of the instrument.

Do not operate the product until all workers clean the area around it. Also, please make sure that all the functions of the instrument are working properly

1.3 Symbols Used in this User Manual

This manual contains signal word panels, safety symbols, and non-safety symbols. This user manual describes the degree of danger with signal word panels, safety symbols, and non-safety symbols to minimize the operators' damage. Please make sure to be familiar with the followings before using the instrument.

1.3.1 Signal Word Panels

A signal word panel informs the users a severity of damage or danger from possible accidents. Three components of a word panel are safety warning signs, phrases and individual colored squares that follows a standard, ANSI Z535.4-2007, ISO 3864.

Safety Signs	Contents
	Indicates a hazardous situation which, if not avoided, will result in death, fatal injury, or property damage
	Indicates a hazardous situation which, if not avoided, could result in death, serious injury, or property damage
	Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury
	Notifies you careful actions that are not relevant to your injury

1.3.2 Safety Symbols

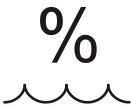
A safety symbol is a hazard prevention and control method that warn or identify the hazard situation, and the consequences of the hazard situation. Operate the product carefully by following the safety symbols.

Mandatory			
	Read manual.		Wear gloves.
	Wear a face mask.		Wear eye protection.
Prohibition			
	Avoid direct sunlight		Avoid high frequency noise
	Avoid corrosive fluids or cleaners		Avoid water
	Do not place corrosive materials in the chamber.		
Warning			
	This is a safety alert symbol of general caution		Beware of electrical shocks.
	Beware flammable or fire.		Avoid contact with toxic chemical to the inside of the instrument.
	Do not take the device apart deliberately.		Crush and pinch point Keep hands away during operation.
	Lifting Hazard Single person lift could cause injury. Get help when moving or lifting.		Crush Hazard Keep feet clear.

	Avoid explosive dust or flammable materials		Hot Surface Do not touch contact may cause burn
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1.3.3 Non-safety Symbols

The graphics below are used to convey important information about the use and characteristics of the instrument without further explanation.

Non-safety Symbols			
	Permissible ambient temperature		Altitude
	Relative humidity		Earth ground
	European Union electrical directive compliance		Canadian safety standards compliance

1.4 Instructions for safe use (required reading)

This instrument has been manufactured reliably and stably only when the operators follow this user manual's instructions of installation, operation, and maintenance. Before you install or operate the instrument, please be aware of this user manual's instructions and safety precautions. If you have any questions or comments regarding to this user manual or the instrument, please contact our JEIOTECH sales department.

To prevent personal injury or damage to the instrument during the installation, operation, or maintenance, please be fully aware of the warnings and cautions shown below.

1.4.1 Warnings

 WARNING
Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

1) Safety Labels

- Please be fully aware of all the safety labels.
- Do not remove or damage the attached safety labels.

2) Electricity and Power

- Before installing the instrument, you should check the power voltage, phase, and capacity displayed on the ID label and connect them correctly.
- This instrument need to use a power with high resistance grounding.
- : If the power is not grounded or poorly grounded, it may cause a hazard risk to an operator or the instrument. Also, never ground in a gas or water pipe.
- Do not connect other devices at the same time with one outlet.
- Never use branch sockets or double taps.
- : Over current can cause severe damage to cables, damage to instrument, and fire.
- Do not operate the instrument when the power line is damaged.
- Improper power connections can cause damage to the instrument and serious personal injury or death.
- Do not handle or touch the electrical cords or electrical components with wet hands.

3) Installation

- Avoid contact with toxic chemical to the inside of the instrument.
- Do NOT install the instrument where flammable gas may leak.
- Do NOT use or store combustible gas around the instrument.
- Do NOT operate the instrument where an explosion may be occurred by organic evaporation gas.
- Do NOT operate the instrument in presence of industrial harmful gas, exhaust gas, or metal dust.
- Do NOT install instrument around gas pipes or water pipes.
- Do NOT install instrument in places with high humidity or risk of leakage.
- Water and organic solvents in the control panel may cause electrical short circuits.
- Do NOT expose the instrument to direct heat sources or direct sunlight.
- Keep the ambient temperature of the instrument between 5 and 30°C and the relative humidity below 80%.
- Ensure that the height of the installation site is less than 2,000 meters above the sea level.
- Install the instrument on a solid and flat floor in a laboratory facilitated with safety equipment.
- The door opens up to 140° to the left, so sufficient space should be considered when installing the instrument.

4) Operating and Transfer Instructions

- Do NOT let liquids enter the hole on the top of the vacuum oven. Do NOT place a liquid container on the instrument when in use. There is a risk of the machine failure or fire.
- Do NOT place explosive, flammable, combustible or oxidizable chemicals such as alcohol, benzene, gasoline, etc. on top of the instrument, store them or operate them inside the oven. There is a risk of fire, since the instrument is not a explosion proof structure.

- Do NOT place liquid containers on the instrument. Leakage of liquid may cause damage to the instrument.
- Do NOT allow moisture, organic solvents, dust, and corrosive gases into the operating parts and inside of the instrument.
- Do NOT use the instrument if it makes strange sounds, smells or smoke.
- Do NOT operate damaged or short-circuit equipment.
- Do NOT move the instrument when the power cord is connected or when the instrument is operating.

5) Repair and Modification

- Do NOT disassemble or modify the instrument at any time other than those described in this user manual.
- When handling electrical components inside the instrument, only qualified personnel should handle them.



Avoid direct sunlight.



Beware of corrosive materials.



Avoid water.



Beware of electrical shocks.



Beware of fire.



Avoid contact with toxic chemical to the inside of the instrument.



Do not disassemble deliberately.

1.4.2 Caution

	 CAUTION	
Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.		

1) Power

- This instrument should use a grounded power cord
- When installing and using the product, always use a grounded power outlet.
- Plug the power tightly and correctly to prevent loosening from the outlet.
- Avoid heavy objects or the instrument to be placed on the power cord.
- When the instrument is not in use, be sure to turn off the main power switch before unplugging the power cord.

2) Installation

- Do NOT install the instrument near devices with strong and high frequency noise (high frequency welders, high frequency sewing machines, high-capacity SCR controls).
- Be aware that artificial heart pulses or magnetic data devices may be affected by magnetic bars of the oven.
- Do NOT install instruments adjacent to other experimental devices, electrical devices and power terminals.
- Do NOT install the instrument in unventilated corners. If the place is not sufficiently ventilated, there is a risk of damage to the instrument due to overheating by difficult heat dissipation.
- The device should be installed close to the outlet and should be easy to use.
- Maintain an appropriate clearance distance (typically at least 30 cm) from other instruments.

3) Machine Operation

- When initiating the instrument, the operator should check the machine continuously until it reaches to normal status.
- When using the vacuum oven, the operator should be aware of a specimen's physical and chemical characteristics. The temperature lower than the boiling point of the specimen should be selected in a vacuum status. and if the sample is sublimatized before the boiling point, it may block the vacuum line and damage the pump. Also, biodegradation happens easily in a vacuum condition, so temperature should be carefully controlled.
- Dry samples should be kept as dry as possible when using a vacuum oven. Therefore, when canceling the vacuum, let moisture-free and dry air to enter the instrument. To make the entering air dry, the operator might use cold trap or chemical moisture trap.
- The vacuum pump is a highly sophisticated instrument that uses a very low vapor pressure (0.001 - 0.005MPa) lubricant at room temperature, which can be contaminated with a large vapor pressure solvent, resulting in a significant reduction in vacuum pump performance. Therefore, these solvents should be physically removed at the pre-vacuum pump stage. It is highly recommended to use the cold trap and the particle filter to ensure a durable and effective use of the vacuum pump.
- When shutting down the vacuum pump, the vacuum valve handle must be closed first before stopping the pump. Otherwise, if the pump is stopped immediately without being closed, oil might backflow into the chamber because of the vacuum inside the chamber. Moreover, when starting the vacuum pump operation, the valve should be locked first, and then open the valve after the pump is in operation.
- Cold trap and filter should be installed to prevent contamination of vacuum oil and damage to the wall of the rotary vane pump cylinder.
- Vacuum oil should be changed every 100 hours.
- Wear gloves when handling samples to prevent burns since there may be residual heat during the operation or even when the power is off.
- Keep the instrument clean and make sure that there is no any foreign substances inside the chamber.
- Take a special care not to damage any accessories or systems inside the instrument.

- Be careful not to contact the main body with high concentrations of nitric acid, sulfuric acid, sodium hydroxide, or corrosive solvents such as acetone, benzene, phenol, toluene, chloroform, crezol, acetic acid, chlorate.
- If the instrument is wet, shut down the machine immediately, remove the power cord, and request for the technical service.
- Do not insert conductive or flammable objects into the air ducts formed inside or outside the instrument. There is a risk of fire or electric shock.
- Do not give a shock or vibrate the instrument.
- Avoid contact with pesticides or combustible gases.

4) Storage and Transfer

- Be careful when transporting the instrument since it is heavy. Use required and appropriate tools when transporting the instrument, two or more people should carry it together.
- Do not move the instrument with the door holding.
- Do not cause mechanical shock or vibration during the transportation and storage of the instrument. Internal damage may cause problems with operation.
- Disconnect the power plug when the instrument is not in use.

5) Cleaning

- Before cleaning, turn off the power switch and remove the plug from the outlet. There is a risk of electric shock.
- Also, wear chemical resistant gloves.
- Never use chlorine detergent. It may cause the chamber to be oxidized. Also, do not use volatile substances such as cleaning agents, abrasives, benzene, acids or solvents.
- Do not use organic solvents such as sulfuric acid or hydrochloric acid to wipe the surface of the instrument.
- Use a soft cloth or sponge with a neutral detergent to clean the cleaning tool.
- Do not pour water directly into the instrument while cleaning the instrument or its surroundings.
- Do not disassemble when cleaning the instrument.
- If you are cleaning the instrument in a way other than the above, please check the cleaning manner with JEIOTECH or your company before cleaning.

6) Repair

- The electric parts and circuits embedded in this instrument are developed by JEIOTECH, therefore no one, who is not JEIOTECH employee or delegated person, should never fix this instrument.



Avoid high frequency.



Avoid water.



Beware of electric shock.



Beware of heavy weight.



Beware of fire.



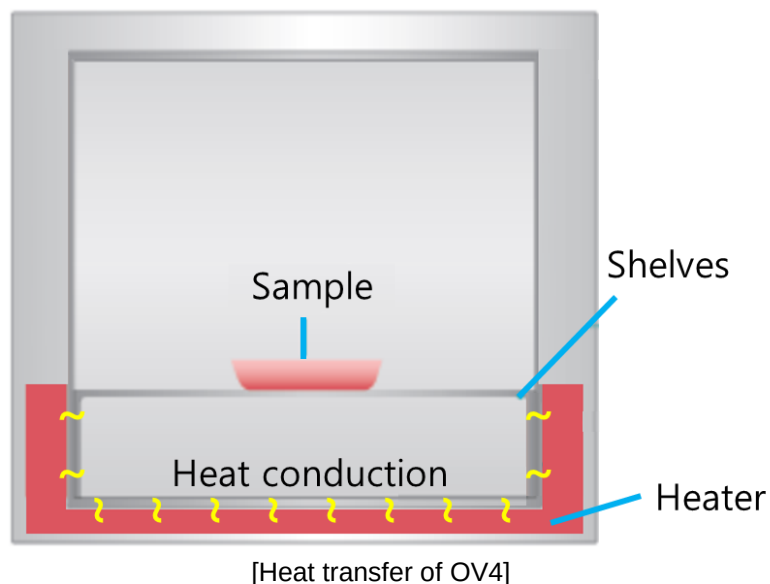
Wear gloves.

In addition to the above-mentioned safety warnings, safety warnings are mentioned throughout this manual. These safety warnings are described with "warning marks" and "safety warnings". If users do not follow these important instructions, they may cause severe defects or fatal damage to the instrument, may result in personal injury, and death.

2.0 Functional Description

2.1 Introduction

This instrument is a multi-purpose vacuum oven that is used in various fields such as biotechnology, pharmacology medicine, chemistry, biology, etc. Unlike general forced convection ovens, in which heat is transferred by the convection of heated air, vacuum ovens transfer heat through conduction by contact between objects. The heat generated by the heater located outside the inner chamber of the vacuum oven is first transferred to the inner wall, then to the inner wall → shelf (→ sample case) → sample. In order to provide efficient heat transfer and temperature distribution, you must use a dedicated shelf for Jeiotech vacuum oven.



The vacuum oven is designed primarily for the following purposes and provides an excellent experimental environment.

- (1) Dry compounds completely.
- (2) Separate the solvent completely from the substance without changing state of the substance.
- (3) Dry solvents effectively by lowering the boiling point.
- (4) Dry reagents safely that has a risk of explosion when in contact with oxygen.
- (5) Dry reagents while preventing the oxygen penetration into solid badges under anaerobic conditions.
- (6) Dry dense samples that cannot be dried well at atmospheric pressure.

2.2 Features

2.2.1 Excellent Performance

- (1) Wide range of temperature control
It has a wide range of temperatures that can be controlled up to 250°C and has an excellent insulation function that minimizes heat loss inside the chamber.
- (2) A reliability and reproducibility of temperature
An excellent reliability and reproducibility of temperature distribution has been verified by strict overseas standards, DIN 12880 and IEC 60068-3-5.
- (3) Uniform distribution of temperature
It is designed to distribute the temperature uniformly within the chamber. The temperatures of all areas on the three aluminum shelves are within $\pm 1.5^{\circ}\text{C}$.
- (4) Auto tuning
The system automatically sets the PID temperature control coefficient for your environment. [Please refer to 4.4.3 Auto Tuning]
- (5) Three-point temp. calibration
Three-point calibration method is a function to control a wider range of temperature. It calibrates the temperature when there is a difference between the temperature inside the oven and the correction temperature [See 4.4.2 Calibration].
- (6) Event recording feature
It automatically stores up to 12 alarms that occur from the instrument while in use.

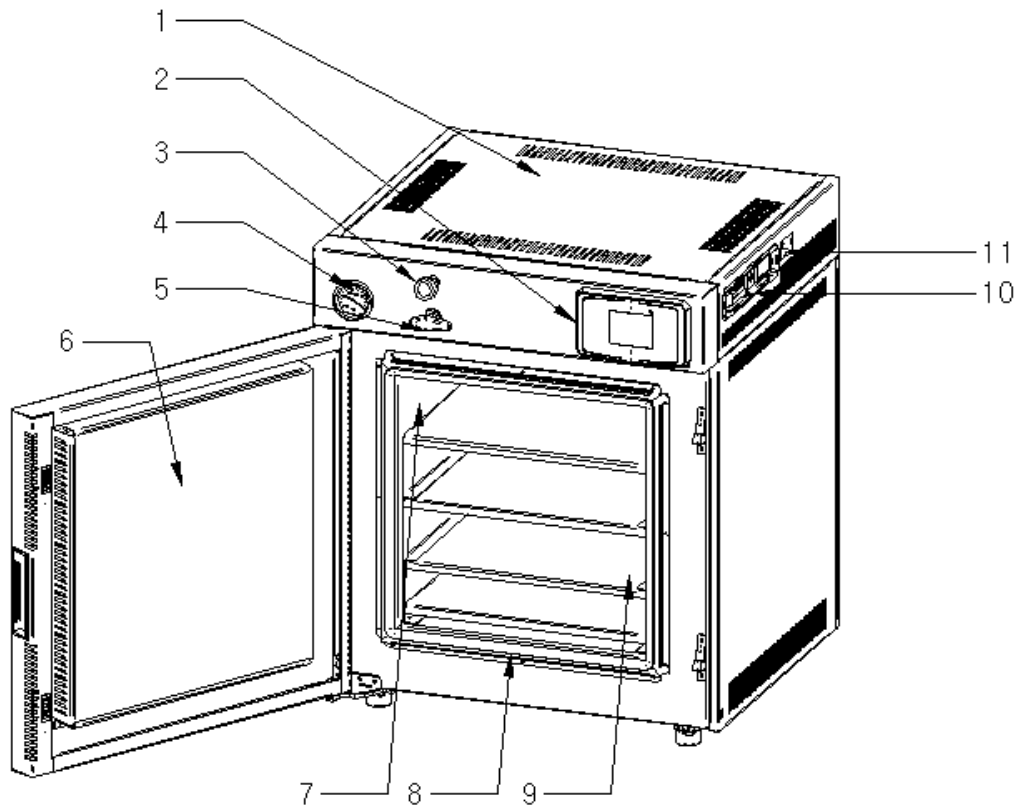
2.2.2 Safety

- (1) We invented a CLS-Control system that increases usability and stability
Custom Logical Safe (CLS) Control system is a "regulator embedded with a logical safety dedicated for specific devices." It enables the highest-level safety-grade control for the safe use of heating device that requires complete thermal safety from various combustible drugs. (Patent registration number 10-0397583, 10-0328729)
- (2) Adopted a Safety Circuit
Safety circuits protect the instrument from over-current and over-passing heater.
- (3) Over Temperature Limiter
A mechanical temperature limiter is built in to prevent damage to the device due to overheating. [See 4.6. Temperature Limiter]
- (4) PC protection window
Tempered glass for easy internal observation. It can protect users and laboratories when tempered glass breaks.
- (5) Checking for abnormalities during the operation
In case of malfunction during the operation, the error is displayed on the screen and the alarm will be activated.
- (6) Instantaneous power outage recovery
If a short period of power outage (within 30 seconds) occurs, Instant Power Recovery feature will automatically operate the previous state and notifies you of the power outage recovery situation. (See 4.2.5 Instantaneous Outage Recovery Features) If you use the Autorun function, you can operate the previous state even if the power is restored after 30 seconds.

2.2.3 Convenience of Use

- (1) A 3.5-inch LCD Touch Controller
The 3.5-inch LCD touch controller allows you to check the convenient operation and control of the instrument.
- (2) Wait on, Wait off Timer Function
The "Wait on timer" function controls the temperature after you enter the time. The "Wait off timer" function controls the temperature after reaching the set temperature [Refer to 4.2.3 Timer Setup].
- (3) Autorun Function
When the power is shut off and restored (for 30 seconds or more) due to external influences, the device remembers and automatically operates the previous state information including the temperature controls. [See 4.3.6 Autorun & Door Lock]
- (4) LC-Connected Service (optional)
LC-Greenbox (optional) enables equipment monitoring and control remotely via dedicated application connections. It can also store 30-day equipment monitoring data (optional).

2.3 Structure



[OV4-65S, Front part]

- (1) Main body
It is made with steel plates and then get painted.
- (2) Controller
Various controllers and electrical components are embedded in the instrument.
- (3) Vent valve
Close the vent valve when vacuuming, and open the valve handle when canceling the vacuum.
- (4) Vacuum gauge
The vacuum gauge indicates the degree of vacuum of the chamber.
- (5) Vacuum valve
Open the valve when vacuuming. To shut down the vacuum pump, close the valve handle beforehand.
- (6) Safety cover
It can protect the users and the laboratory in case of the glass breaks.
- (7) Chamber
Stainless steel was used for the chamber.

NOTICE

- When used above 150°C, the metal surface may oxidize and become discolored to a yellow-brown or blue hue. Oxidation may occur more easily in non-vacuum environments, but this does not affect the product's functionality or quality.

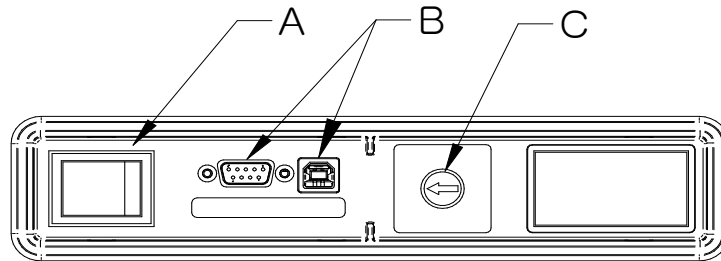
(8) Door gasket

The door gasket is molded with silicon for seamless joints.

(9) Shelf

The shelf is where you place the samples. The aluminum shelf enables the uniform heat distribution through high thermal conductivity in a vacuum oven. Since it requires only conductive heat to increase the temperature without convection and we made the surface with aluminum. Additional Stainless Steel shelf accessories can be purchased as needed depending on the sample and usage.

(10) Side panel



[OV4-65S, Side panel]

A) Switch

It On/Off the display power.

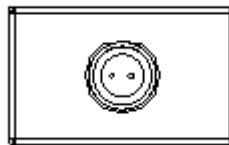
B) Communication port

The USB port and RS232 port can be used to connect the oven to your computer for monitoring the behavior of the instrument or operate it. If you connect both ports at the same time, the USB port will be recognized first. (RS232 Max Voltage: 12V, RS-232 Max A: 60mA)

C) Over temperature limiter

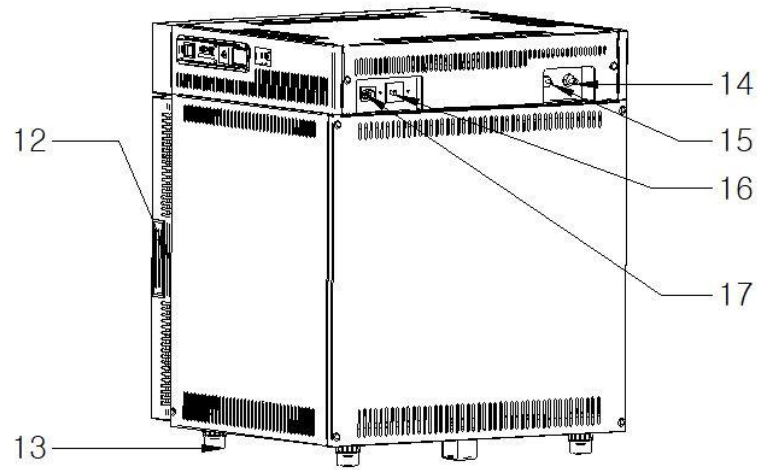
If the oven is heated abnormally above the set temperature, the temperature control will stop the instrument and a warning window will be displayed with an audible alarm. After checking the warning window and resolving the cause of the problem, rotate the "Over temperature limiter" to increase the temperature at least 15% above the set temperature, and press the 'Start' button once to restart the instrument. [See 4.6 Temperature Limiter]

(11) BMS connection port



By using the BMS (Building Management System), it is possible to quickly respond to an abnormality by monitoring the temperature of the product on the building management system. The connector can be connected with SN-10-2P, and the output specification is 4~20mA, and the temperature of OV4 is transmitted to the BMS.

Ex) The temperature range of OV4 is 0 to 250 degrees, and when the temperature of OV4 is 125 degrees, 12mA is output.



[OV4-65S, Rear part]

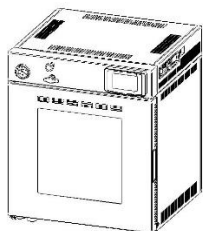
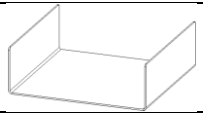
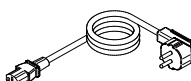
- (12) Door Handle
The door handle opens and closes the door.
- (13) Foot
The foot supports the body of the instrument and prevents it from slipping.
- (14) Vent nozzle
The nozzle is used when cancelling the vacuum or injecting the inert gas.
- (15) Vacuum nozzle
The nozzle connects the hose of the vacuum pump.
- (16) Circuit breaker
A circuit breaker is embedded to protect the device from short circuits or overcurrent.
- (17) Power socket
The socket connects the main cord. Connect the main cord to the rated power source.

3.0 Installation

3.1 Equipment Components

After unpacking, please check all components listed in this manual. Also, check the ID label attached to the device and make sure it matches the model you ordered.

If the model name you ordered does not match, or if you do not receive any of the components below, please contact the branch office or device vendor of JEIOTECH. Please refer to 9.4 Service Contact Information for the status of JEIOTECH's branch offices

Item	Figure	Quantity	Description
Main body		1	-
Bottom Shelf		1	OV4-30S: 299x285x100 OV4-65S: 398x385x100
Shelf		2	OV4-30S Upper: 299 x 285 x 100 (1ea) Lower: 292 x 285 x100 (1ea)
		3	OV4-65S Upper: 398 x 385 x 100 (2ea) Lower: 392 x 385 x100 (1ea)
Shelf spacer		2	-
Main cord		1	-
Silicone tubing		1	ID:8mm, OD:14mm, L: 2.5m
Tubing clamps		2	ID: 16mm
Operation manual		1	-

3.2 Preparation Before Installation

3.2.1 Environment Conditions for Equipment Installation

The device operates safely when the following environmental conditions are met.



WARNING



- Do not install the device around gas or water pipes.
- Do not install in a place with high humidity or risk of water leakage.
- If moisture or organic solvent enters the control panel, there is a risk of electric short circuit.



- Do not install the device in an environment where there is a possibility of flammable gas leakage.
- The use and storage of flammable and combustible gases around this device is prohibited.
- Do not operate the device in an environment where there is a possibility of explosion due to organic evaporation gas.
- Do not use the device in environments with industrial hazardous gases, fumes, or metal dust.



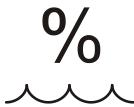
CAUTION



- Avoid direct heat sources or direct sunlight.



- Keep the ambient temperature of the instrument at 5°C to 30°C.



- Keep relative humidity below 80%.



- Install the instrument at a location below 2,000 meters above the sea level.



- Use the equipment indoors.

⚠ CAUTION

- Do not install the instrument near devices with strong and high frequency noise (high frequency welder, high frequency sewing machine, high capacity SCR control).
 - Be aware that artificial heartbeats or magnetic data devices may be affected by the device and magnetic bars.
-



- Do not install the device adjacent to other experimental devices, electrical devices, and power terminals
-



- Do not install the device in an unventilated place. If it is not sufficiently ventilated, there is a risk of damage to the instrument due to overheating from difficult heat dissipation.
 - After installing the instrument, use the wheel castor to fix it.
 - The instrument should be installed close to the outlet for an easy to use.
-

3.2.2 Installation Location

Install the device in a place considering the following precautions.

⚠ WARNING

- Install the product on a solid and flat floor in a laboratory that is equipped with safety equipment in case of an accident.
 - Please consider sufficient installation space as the door opens only up to 140° to the left.
-

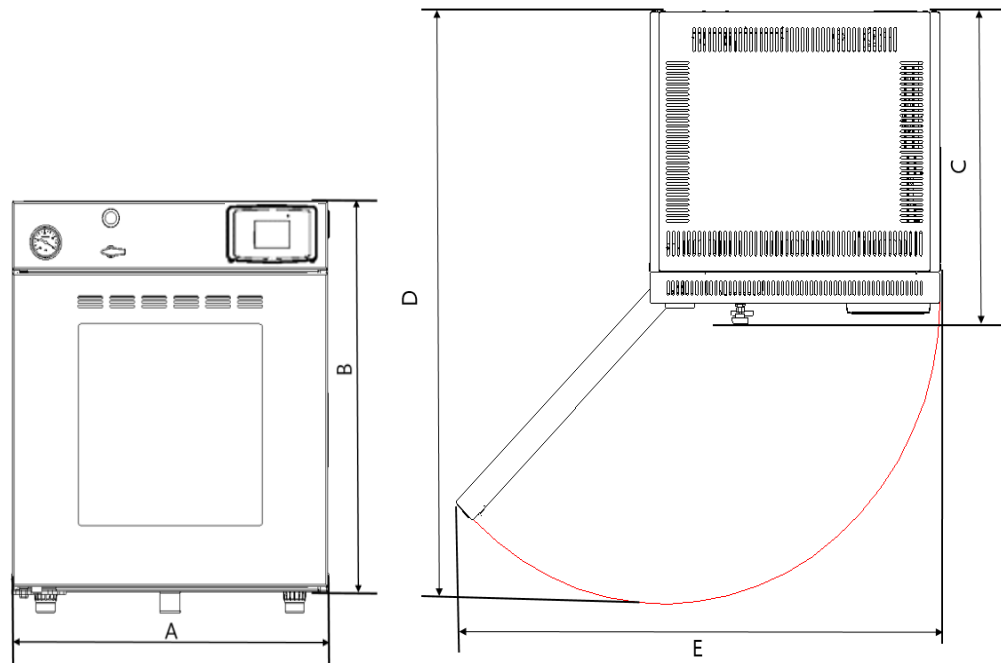
⚠ CAUTION

- Maintain adequate distance (typically over 30 cm) to avoid being too close to other devices or walls.
-

3.2.3 Minimum Space Required for Installation

In order to install JEIOTECH's products, the size and turning radius of the products must be accurately determined.

When installing this device, you should keep in mind the space of the instrument, and please secure the minimum space for the device to operate and maintain properly as shown in the figure below.



Model		OV4-30S	OV4-65S
Description			
A	External Width	536	635
B	External Height	655	755
C	External Depth	522	622
D	Maximum depth when the door is opened	969	1169
E	Maximum width when the door is opened	916	1091

(Unit: mm)

3.3 Labels Attached to the Device

1) ID Label

An ID label is attached to the side panel on the right side of the instrument, showing the basic information of the instrument.

Before using the instrument, check the voltage, phase, and capacity of the power source indicated on the ID label.

2) Safety Labels

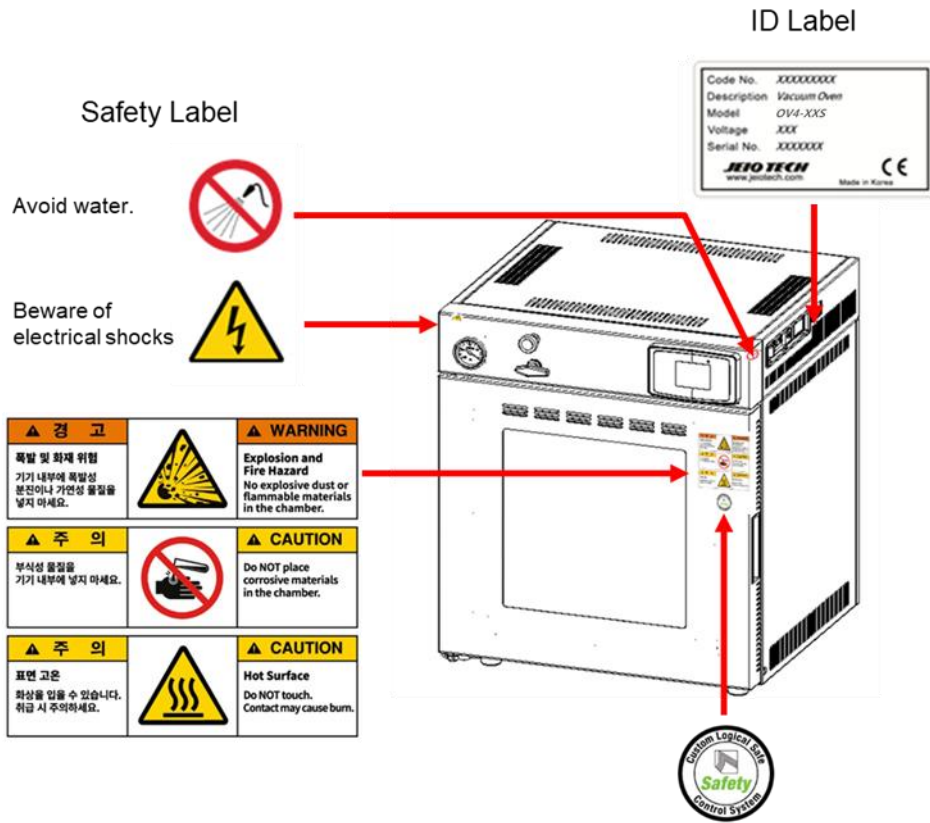
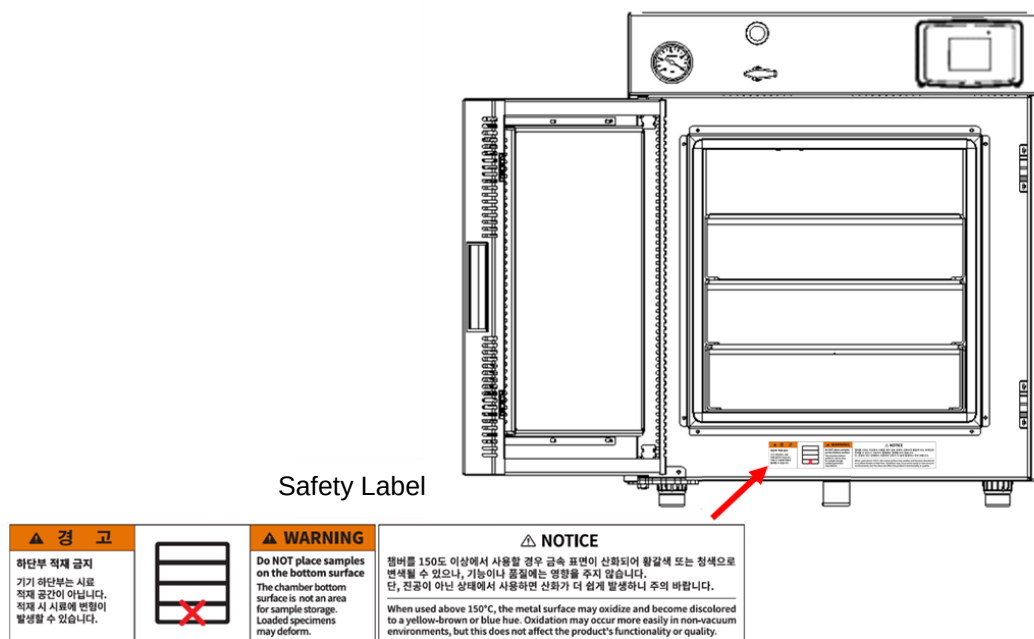
Safety labels are affixed to the instrument to provide important information about potential hazards or how to avoid them.

To ensure safe operation, all users should check the safety label before using the instrument, and carefully read the 1.4 Instructions for Safe Use (Required Reading).

If the Safety Label is damaged, request a new label from the JEIOTECH branch or the seller.

3) CLS(Custom Logical Safe)-Control system Label

This is a label that certifies that the instrument is applied with the CLS-Control system, the highest safety grade control device. [Refer to 2.2.2 Safety]



3.4 Power Connection

This device is designed to operate normally at rated voltage.
Before connecting the power supply, please read and observe the following warnings and cautions.

WARNING



- Check the voltage, phase, and capacity of the power source indicated on the ID label, and connect properly.
- Do not plug the device with other instruments simultaneously into one outlet.
- Never use branch sockets or double taps.
: If over current occurs, there is a risk of cable damage, damage to the device, and fire.
- If the power line is damaged, the operation of the device is prohibited.
- Improper power connections can cause damage to the unit and serious personal injury or death.
- Do not handle or touch the electrical cord or electrical parts with wet hands.
- Be sure to use a power source with a ground level of 2 or higher.
: If not grounded, it may cause serious damage to the device and human body.
Also, never ground to a gas or water pipe.

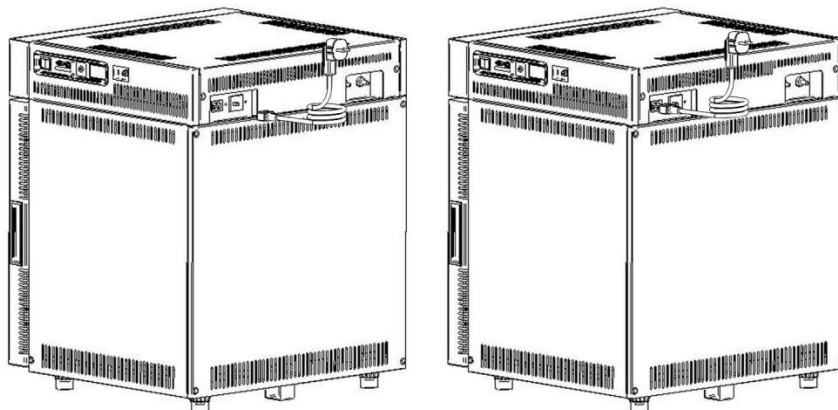
CAUTION



- When installing and operating the instrument, always use the outlet provided with the ground terminal.
- Connect the power plug tightly so that it does not shake.
- Do not place heavy object over the power cord that may press the cord under the instrument.
- After use, always turn off the main switch and unplug the power cord.

Follow the steps below to supply power to the device.

- (1) Set the power switch to off before supplying power.
- (2) Connect one end of the power plug to the power input terminal on the back of the main unit.
- (3) Connect the other end of the power plug to a power outlet.



3.5 Precautions When Using Vacuum Oven

When using the instrument, be aware of the following precautions and warnings and observe them.

- (1) Be sure not to allow liquid such as moisture to enter the perforation of the top of the vacuum oven. Do not use liquid containers on top of the device. There is a risk of malfunction or fire.
- (2) When using a vacuum oven, the physical and chemical properties of the sample should be well checked. In other words, be sure to select a temperature lower than the boiling point of the sample in a vacuum. Also, a sublimable sample should not be selected because this is sublimed before the boiling point to block the vacuum line and damage the pump. In addition, care must be taken at the temperature of use, as decomposition of organic substances easily occurs in a vacuum.

NOTICE

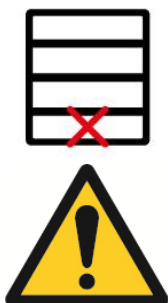
- When used above 150°C, the metal surface may oxidize and become discolored to a yellow-brown or blue hue. Oxidation may occur more easily in non-vacuum environments, but this does not affect the product's functionality or quality.

- (3) When using a vacuum oven, it is recommended to keep the dried sample as dry as possible. When the vacuum is released, air flows into the oven. So, it is recommended to use dry air with moisture removed. For this, cold traps and chemical moisture traps can be used.
- (4) The vacuum oven transfers heat by conduction. Therefore, the aluminum shelf with excellent thermal conductivity provides fast heat conduction and even temperature distribution. Removing the shelf or placing another sample on top of the drying sample can cause problems such as slow heat transfer and uneven temperature distribution. This may compromise the product's temperature specifications, warranty period, and safety.

NOTICE

- Depending on the sample's characteristics or intended use, it may be necessary to purchase an additional stainless steel shelf. However, stainless steel shelves have lower thermal conductivity compared to aluminum shelves, so the temperature specifications are reduced. [Refer to 7.1.1 Shelves]

WARNING



- Do not Place samples on the bottom surface. The chamber bottom surface is not an area for sample storage. Loaded specimens may deform.
- Samples should be dried on a shelf for efficient and safe drying.
- Do not remove the shelf or stack another sample on top of the sample. Due to the lack of efficient heat transfer, delays in drying time, temperature distribution, and product deformation may occur.
- Safety, temperature specifications and warranty period are not guaranteed in case of improper use by the user or non-observance of the user manual.

- (5) The vacuum pump that creates a vacuum state is a very sophisticated device that uses a lubricant with a very low vapor pressure (0.001 to 0.005 MPa) at room temperature. If the lubricant is contaminated with a solvent having a large vapor pressure, the performance of the vacuum pump will rapidly decrease. Therefore, these solvents must be physically removed at all stages of the vacuum pump. This will ensure that the vacuum pump is durable and effective. For this, it is recommended to use Cold trap and Particle filter.

- (6) When you want to stop the operation of the vacuum pump, you must first put the Vacuum valve handle in the Close position and then stop the pump. If the pump is stopped first, the oil in the pump may back-flow and flow into the chamber due to the vacuum inside the chamber. Even when the vacuum pump starts to operate, after starting the pump with the Vacuum valve closed, the Vacuum valve must be opened.
- (7) Cold trap and filter must be installed to prevent contamination of vacuum oil and damage to the Rotary vane pump cylinder wall.
Vacuum oil must be replaced at regular intervals (approximately 100 hours).

 WARNING



- Do not put substances that cause toxic gases inside the device.
- Do not place explosive, flammable, combustible, or oxidizing chemicals such as alcohol, benzene, or gasoline on top of the device, store it in the machine, or operate the device containing chemicals mentioned above. There is a risk of fire. This unit is not explosion-proof.



- Do not place a container with liquid on it. Liquid leakage can damage the unit.
- Do not allow moisture, organic solvents, dust, or corrosive gases to enter the control panel or inside of the device.



- Do not use the device if it generates strange sounds, smells or smoke.
 - Do not use in places where there is a risk of electric leakage, water leakage or flooding
 - Do not operate damaged or short-circuited equipment
-

 WARNING



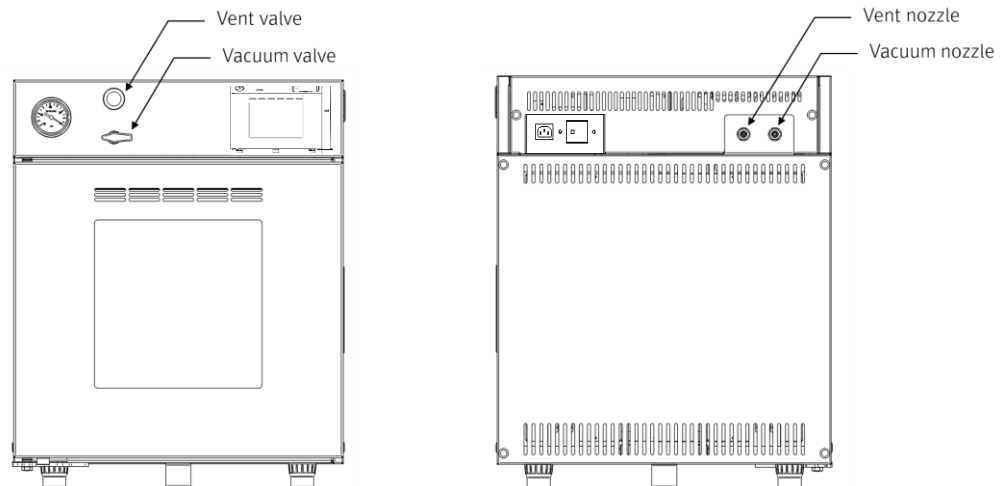
- When the instrument is operating at a high temperature or immediately after operation, open the door slowly. Opening the door may release hot air, creating a risk of burns.
 - Do not touch them directly. Always wear appropriate personal protective equipment (PPE), including protective clothing, heat-resistant gloves, and safety goggles.
-

CAUTION



- When using the product for the first time or operating it at high temperatures, a temporary odor may occur. This is a normal phenomenon and does not affect the performance or quality of the product.
 - To reduce the odor, please preheat the instrument sufficiently without a sample in a well-ventilated area before use.
 - When the device is first started up, it must be checked continuously until normal conditions are reached.
 - Be cautious of burns and wear gloves when handling samples, as residual heat may occur while the device is operating or even when the power is off.
 - Before using the device, check if there are any foreign substances inside the chamber, and always keep it clean.
 - Be careful not to damage the components inside the device or the system.
 - Be careful not to allow high concentrations of nitric acid, sulfuric acid, sodium hydroxide or acetic acid, benzene, phenol, toluene, chloroform, cresol, acetic acid-based or chloric acid-based corrosive solvents to touch the body of the device.
 - If moisture enters the unit, immediately stop operating the unit, disconnect the power cord, and request service.
 - Do not insert current-flowing or combustible objects through vents formed inside or outside the device. There is a danger of fire or electric shock.
 - Do not subject the device to strong shocks or vibrations.
 - Avoid contact with pesticides or flammable gases.
-

3.6 Precautions before using Vacuum Oven



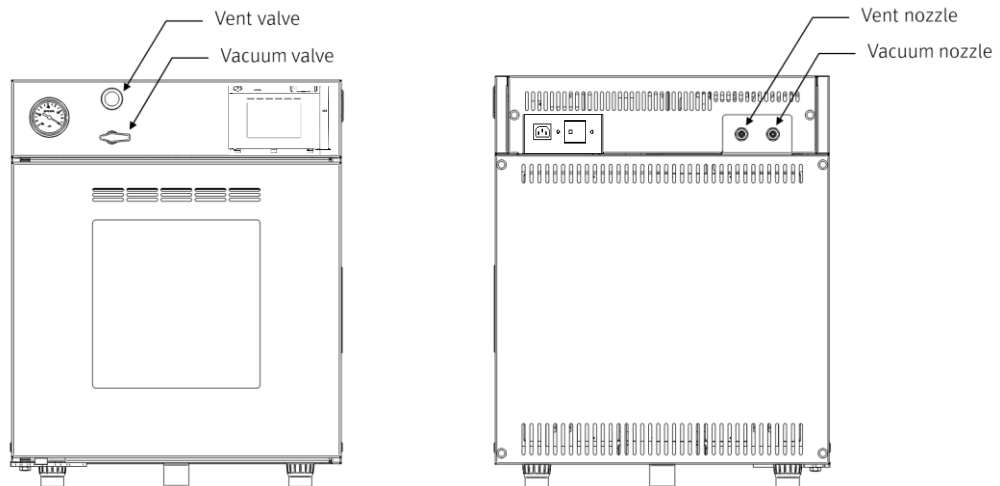
- (1) Put the sample in the chamber and close the door.
- (2) Turn the upper Vent valve handle clockwise (CLOSE) to lock it completely.
- (3) Turn the lower Vacuum valve handle to the vertical direction (CLOSE).
- (4) After connecting the vacuum pump hose to the Vacuum nozzle at the top of the back of the device, operate the vacuum pump. Turn the vacuum valve horizontal direction (OPEN) make it into a vacuum.
- (5) When the vacuum setting is completed, first turn the lower Vacuum valve handle to the vertical direction (CLOSE) and stop the vacuum pump operation.
- (6) When releasing the vacuum after using the device, turn the upper Vent valve handle counterclockwise (OPEN). At this time, the amount of air entered when the vacuum is released can be adjusted by adjusting the rotation amount of the Valve handle.

CAUTION



- When stopping the vacuum pump operation, first place the Vacuum valve in the close position. Otherwise, pump oil can flow into the chamber due to the vacuum inside the chamber.
-

3.7 Gas exchange settings



- (1) Put the sample in the chamber and close the door.
- (2) Set the chamber to vacuum. [Refer to 3.6 How to set and release vacuum].
- (3) Connect the regulator to the inert gas cylinder and connect the inert gas hose of the regulator to the vent nozzle.
- (4) After connecting to the vent nozzle, slowly turn the vent valve counterclockwise (Open) to introduce inert gas into the chamber.
- (5) When the inert gas is finished flowing, turn the vent valve clockwise (Close) to lock it.
- (6) After completing the experiment, turn the upper Vent valve handle counterclockwise (OPEN). At this time, the amount of air entered when the vacuum is released can be adjusted by adjusting the rotation amount of the Valve handle.

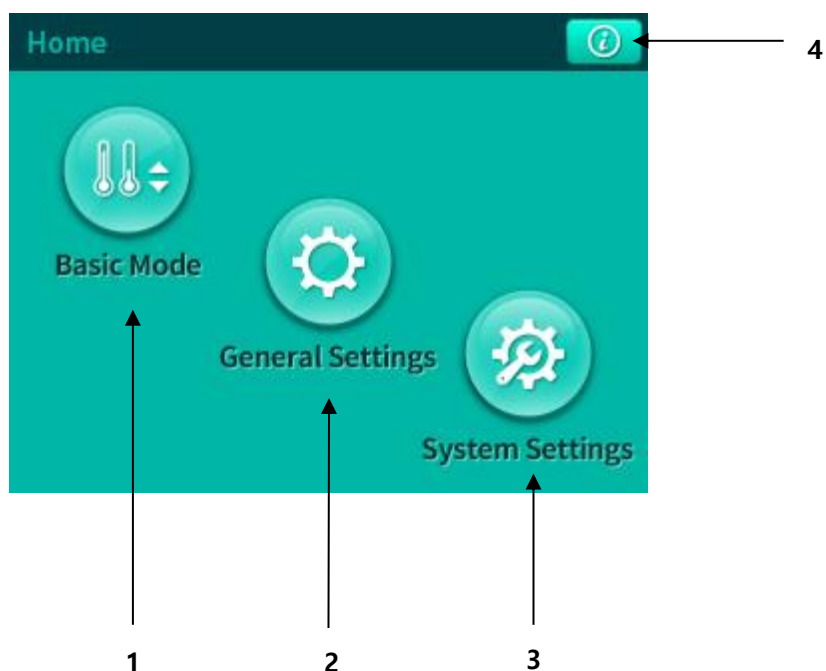
CAUTION



- OV4 is not an explosion-proof oven, so only inert gases such as nitrogen, argon, and helium can be replaced.
-

4.0 Operation

4.1 Names and functions of the controller's home screen



	Menu	Functions	Chapters
1	Basic Mode	Temperature control is possible by setting functions such as temperature setting, timer [start reservation, end reservation] setting, temperature control and stop.	4.2
2	General Settings	You can check and change the settings of the device, such as sound settings, date/time modification, and language selection.	4.3
3	System Settings	You can set and change the alarm settings, password settings, factory initialization, etc.	4.4
4	Information	You can check the version, model name, and information of the firmware.	-

4.2 Basic Mode

The Basic mode is for controlling the internal chamber's temperature with the input value you entered. You

can move to the Basic Mode by pressing the  button in Home screen.



[Display window of the Basic Mode]

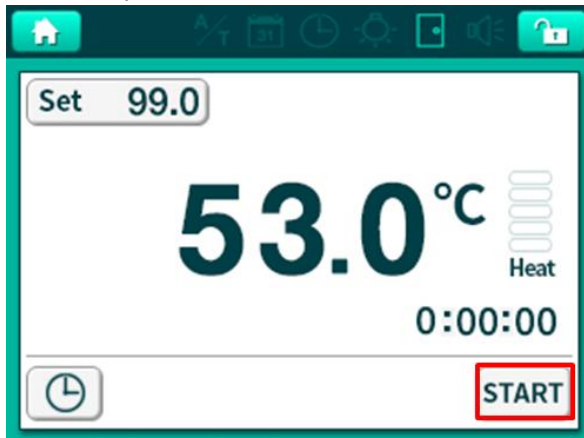
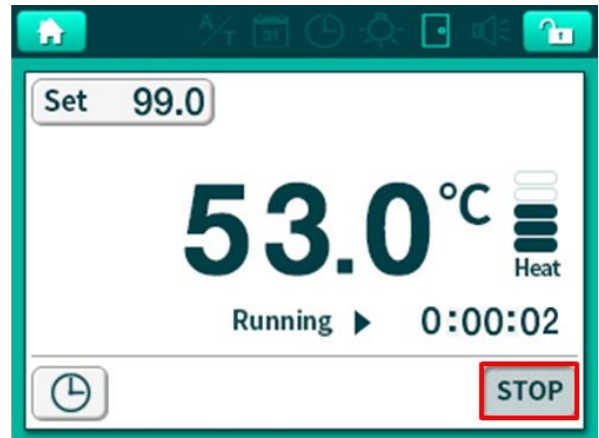
(1) Status Display and Menu

1		You can move to home screen. (When the power is turned on, it automatically enters the basic mode. You can use this button to make general and system settings.)
2		You can set the target temperature value.
3	Warnings	When a warning occurs, an alarm sign appears, and a pop-up notification window appears.
4	Current Temperature	Indicates the current temperature inside the chamber.
5		Timer Setting: You can set the start/ stop timer.
6		It is a button to start temperature control and the text will be changed to "STOP" once the instrument starts.
7	Operating status and running time	Depending on the operating status, it displays the operating time or remaining time of timer with the phrases in operation, start reservation, and reservation, and running, stopped.
8	Heating amount	Displays current heating amount
9	Operating Status	 Auto Tuning  Setting Timer  Door Open/ Close  Sound On/ Off

10		Screen lock On/Off
----	---	--------------------

4.2.1 Start/ Stop of Basic mode

When controlling the instrument temperature with the target input value, please press the start button of the touch screen. Once the operation is done, please stop the temperature control by pressing the stop button of the touch screen.

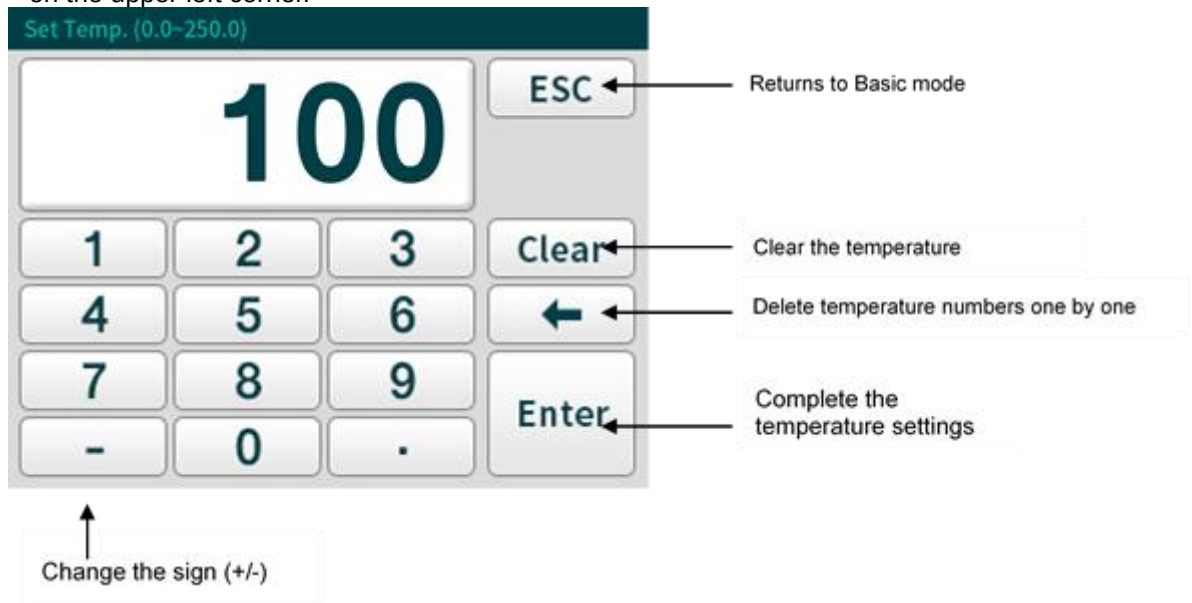


NOTICE

- If you operate the instrument when the door is opened, the alarm sound will be ringing and the instrument will not start. Please restart the machine with the door closed.
- If you open the door while the instrument is operating, the heater will stop, and “door open” error message will be shown without alarm sound. If you close the door within in a certain time, the instrument will continue the operation. If door is still opened even after the set time, an error message will be shown with an alarm sound. (You can set the waiting time of the door to be opened in System Settings > Alarm) [Refer to 4.4.4 Alarm]. If you want to operate the instrument after the waiting time, please restart the instrument.

4.2.2 Temperature Setting

- (1) First, press the “Basic Mode” button in the home screen, and then press the Set 250.0 button placed on the upper left corner.



- (2) You can input the temperature value if you enter the 'Temperature Setting' screen. Once you press the “Enter” button, the set temperature is updated with the input value. The screen returns to the basic mode.

Press “Enter” to switch your screen to basic mode while updating the temperature with your input value.

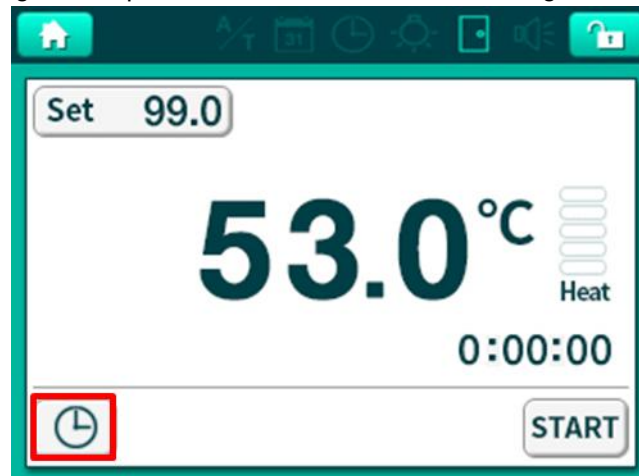
(Press “ESC” if you would like to cancel the temperature update.)

NOTICE

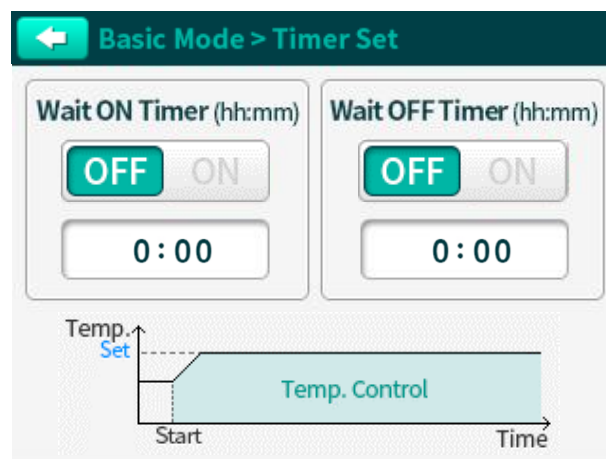
- The set temperature can be entered from 0 to 250°C, and the temperature control range of the device is Amb. It is +10 ~ 250°C.
- Set the temperature and start by pressing the START button.
- If the set temperature is changed through (1) to (3) during device temperature control, the changed set temperature applies immediately.
- Recommended temperature is automatically recommended for frequently used temperature.

4.2.3 Timer Setting and the Operation

The instrument has an embedded scheduling timer for initiating the instrument's temperature after a set time, and terminating the temperature for a set time after reaching the set temperature.

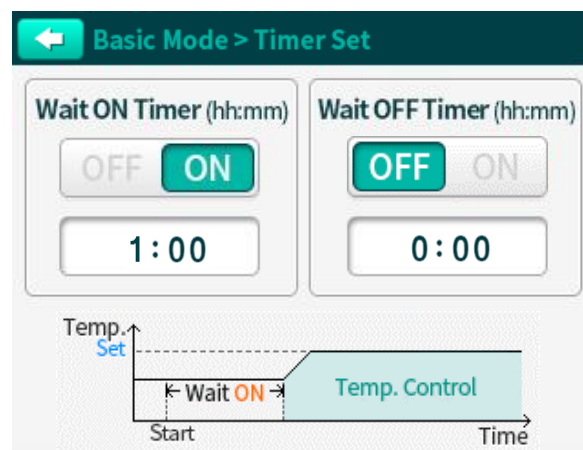


- (1) You can switch the screen to the “Timer Set” window by pressing  button from the Basic Mode.



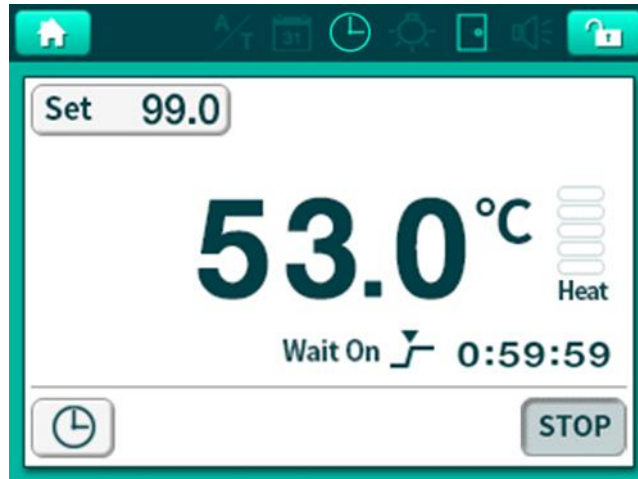
[Initial screen of Timer Set]

- (2) Activate the “Wait ON Timer” and “Wait OFF Timer” from “OFF” to “ON”.
- (3) Enter the “Timer Set” with the unit of “hh:mm”.



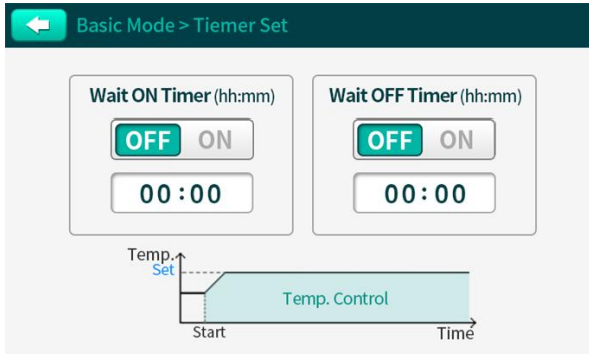
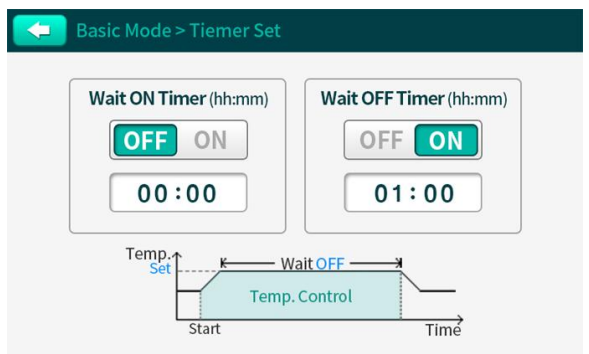
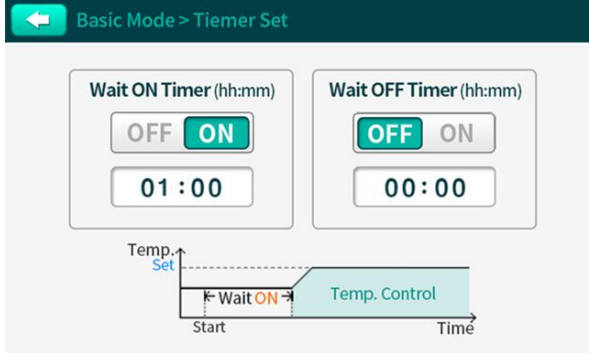
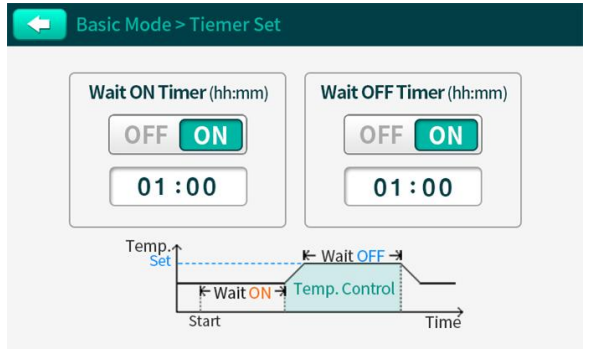
- (4) You can return to the “Basic Mode” screen by pressing  button with the start/ end reserved

time applied. When the timer setting is completed, the icon,  will be shown on the screen.



NOTICE

How to reserve the start/ end timer

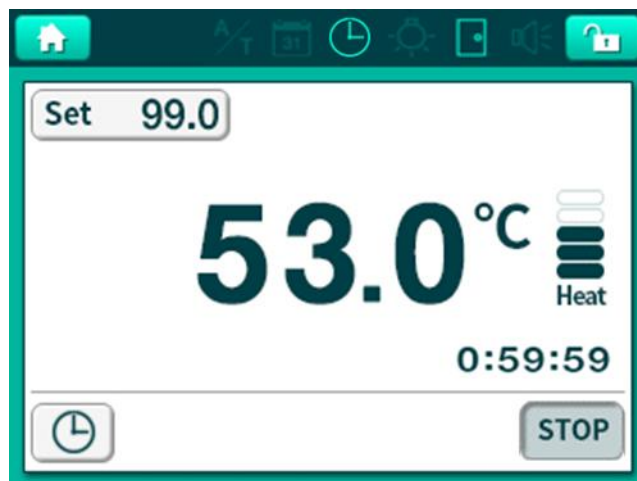
<p>In case of Wait ON Timer is OFF / Wait OFF Timer is OFF</p>  <ul style="list-style-type: none"> - The initial setting is shown as above. - These are the initial values of the "Timer Set" that will not be applied to the instrument. 	<p>In case of Wait ON Timer is OFF / Wait OFF Timer is ON</p>  <ul style="list-style-type: none"> - If you only set the Wait OFF timer, the temperature will maintain only for the entered time once it reaches the target temperature. - The temperature control will be terminated if all the reserved end time is passed.
<p>In case of Wait ON Timer is ON / Wait OFF Timer is OFF</p>  <ul style="list-style-type: none"> - If you only set the Wait ON Timer as ON, the instrument waits for the input value before raising the temperature as the set value. - In this case, the heater will be continuously working to maintain the set value until the user stops the heater. 	<p>In case of Wait ON Timer is ON / Wait OFF Timer is ON</p>  <ul style="list-style-type: none"> - If you turn on both Wait ON Timer and Wait OFF Timer, you can set the delay time before starting the heater and also set the maintaining time to last the set temperature. - In this case, the Wait OFF Timer will be start once the target temperature is reached, which means there will be extra heating timing between Wait ON time and Wait OFF time.

4.2.4 Checking the Operation after Timer Setting

- In case Wait ON Timer is set
 - (1) After setting the timer, press start button to start the Wait ON Timer.
 - (2) Once the Wait ON Time has passed, the heater operates to reach the target temperature.
(If you set up the Wait OFF Timer, it starts automatically once the temperature has reached.)



- In case Wait OFF Timer has set
 - (1) If you press the start button while the Wait OFF Timer has set, the instrument starts the heating operation with the termination time displayed.
 - (2) The Wait OFF Timer starts once the target temperature has reached.
 - (3) Once the Wait OFF Timer reaches its input time, the instrument stops operation.



NOTICE

- If the Wait ON Timer and Wait OFF Timer are both set, the activated timer and the remaining time will only be shown in the display.
- If you press the start button when the instrument is not operating, the timer starts the temperature control according to the Wait On Timer/ Wait OFF Timer.
- You can set the WAIT OFF Timer while the instrument is running.
- If you set the Wait OFF Timer while the instrument is in operation, the new timer will be applied immediately without having to press the Start button again.
- If you want to change the end schedule setting value during timer operation, you must turn off the Wait OFF Timer and reset the process.

4.2.5 Instantaneous Outage Recovery Features

If power is restored within 30 seconds of a instantaneous power outage, please follow the below procedure.

Before the Instantaneous Outage	Operation after Recovery from Instantaneous Outage in Basic Mode Control
Stationary	Stop
In operation	Operating the Instrument
Wait ON Timer is On	The elapsed time of the Wait ON Timer will not be saved, and will be started with the initial value.
Wait OFF Timer is On	The elapsed time of the Wait OFF Timer will not be saved, and will be started with the initial value.

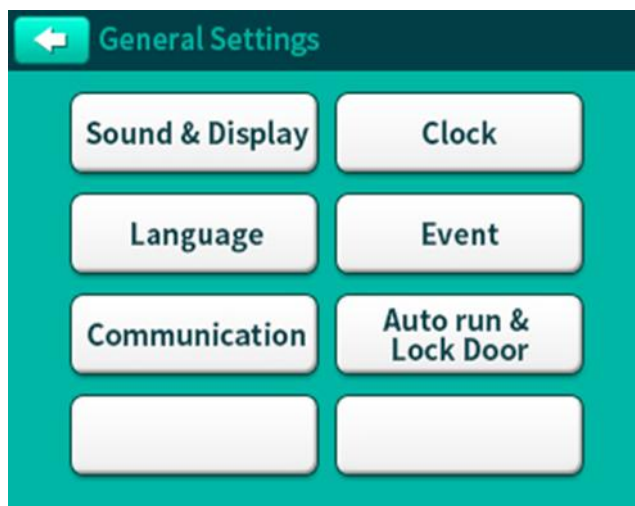
4.3 General Settings

In General Settings, you can check and change the settings for Sound & Display, Clock, Language, Auto Run & Safety Lock Door, Event, Communication,

Pressing the General Settings

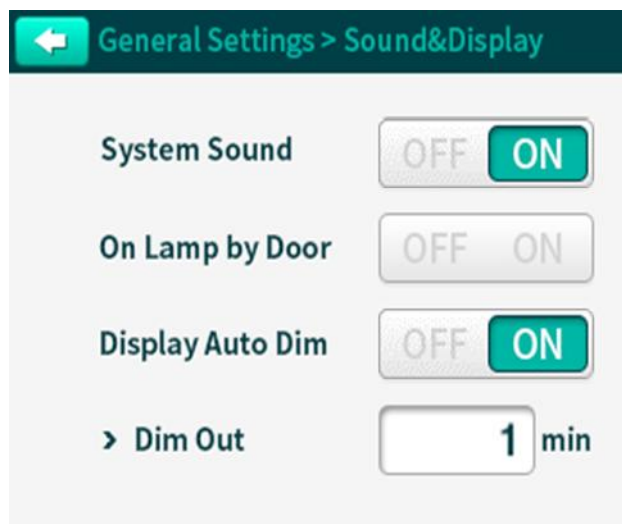


button in the home screen window takes you to the General Settings.



4.3.1 Sound & Display

In Sound & Display, you can set the sound generated when the screen is touched, the display light, and the Display Auto Dim function.



Item	Function	Input Value	Default
Sound Settings	Set the System Sound (touch screen sound). Even if it is set to OFF, an alarm sound occurs.	Off / On	ON
Display Auto Dim	Set the display Auto Dim function. If the touch screen is not touched for the entered time, the display turns off automatically.	Off / On	ON
Dim Out	Set the time for the display to turn off automatically.	0 ~ 30min	1

NOTICE

- OV4 Series does not support the automatic lighting function.

4.3.2 Clock

The Clock is a function that sets the time within the device. The time set in the Clock is the basis for the date and time of the event recording [see 4.3.4 Event]. (The default value is as shown in the following screen).

The screenshot shows the 'General Settings > Clock' interface. It features six input fields arranged in a 3x2 grid: '2022' (year), '1' (month), '1' (day), 'Friday' (day of the week), '0' (hour), and '50' (minute). Below the 'Friday' field are two arrow buttons for navigation. A 'Save' button is located at the bottom right of the screen.

- (1) Choose a input field that you want to change among year, month, day, hour and minute.
- (2) You can enter the value when the keypad window pops up.
- (3) You can select the day of the week with the left and right arrow buttons.
- (4) Press the  button to save the changed value.

NOTICE

- If you press  button before saving, it cancels the changes and returns to the previous screen.

CAUTION



- The date (year/month/day) and time (hour, minutes) set in Settings > Clock may have discrepancies due to the characteristics of the components used in the controller. If the time needs to be measured precisely, this discrepancy can have significant effects. Users should fully understand these characteristics of this product. If necessary, consider periodic time synchronization actions as indicated in Section 5.1 Inspection Cycle Guidance, or consider using another product with more precise time adjustment functions in conjunction with this product.
- You can use the automatic time synchronization feature to align the device's clock with the user's computer time when connecting the JEIOTECH software to the device. [Refer to 8.0 Dedicated Software]

4.3.3 Language

You can set the default language that appears on the device. You can choose among Korean/English/Chinese (Chinese will be supported later).



4.3.4 Event

Event is the function to indicate the start of control and errors occurred in the device.



	Item	Function
1	Event Properties	You can individually check the history of Errors and Events.
2	Scroll Up/Down	Up to 3 recorded history entries are displayed on one screen. You can navigate between pages using the Up/Down buttons.
3	Delete Data	Press the corresponding button to delete Error and Event records.

The latest event occurrence and time are displayed. Up to 3 events can be displayed on one screen, and you can move up to 4 pages by arrows. It can record up to 12 events.

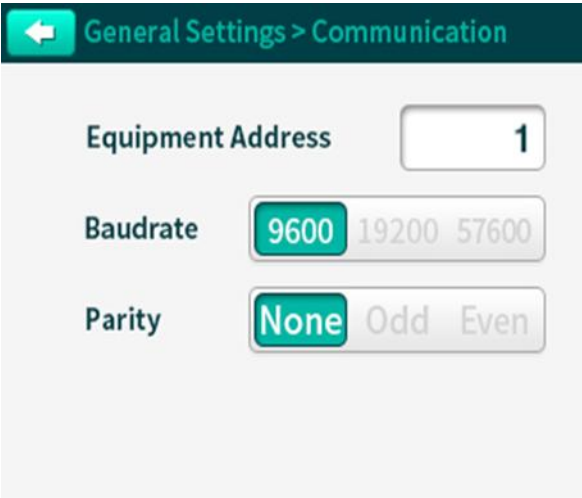
Pressing the  button clears all the recorded events.

WARNING

- If there are more than 12 event records, they are automatically deleted sequentially from the oldest.
- Click the "Delete" button to delete all existing records of the Event History.

4.3.5 Communication

This function allows communication settings to be configured when using LC-GreenBox(optional) or JEIOTECH software such as LC Link2PC and LC DataKeeper(optional).



General Settings > Communication

Equipment Address

Baudrate 9600 19200 57600

Parity None Odd Even

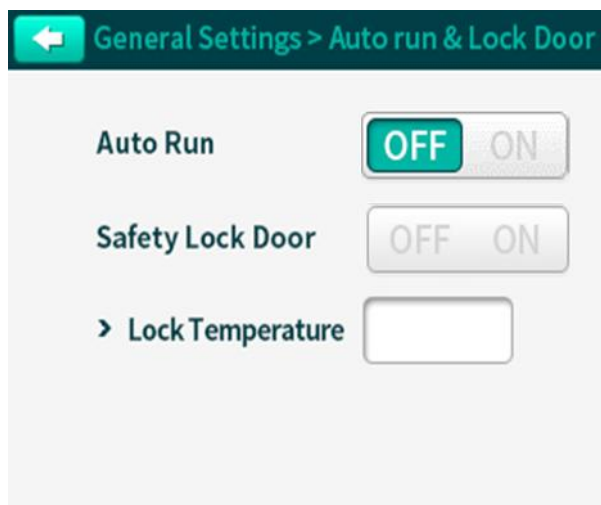
Item	Function	Input Value	Default
Equipment Address	Set communication Address.	1~255	1
Baud Rate	Set Communication Rate.	9600,19200,57600	9600
Parity	Set Communication Parity.	None, Odd, Even	None

NOTICE

- To connect the JEIOTECH software to the device, you need to set the device number. For detailed instructions, please refer to [8.2 Connecting the Equipment and Program].
- When using the LC-GreenBox, the Equipment Number must be set to the same number (1~4) you want to connect to the LC-GreenBox. Set the Baud Rate 9600 and Parity None. Check the user manual of LC-GreenBox for more information.

4.3.6 Auto Run & Door Lock

When power is turned off and restored after more than 30 seconds, Auto Run function makes the user set the function to determine whether or not to operate by remembering the state before the power turns off.



Item	Function	Input Value	Default
Auto Run	When the power is turned off for more than 30 seconds during temperature control and restarts, set the function to automatically run at the previously set temperature.	Off / On	OFF

NOTICE

If the user sets the Auto Run and the power is restored after the device is turned off for 30 seconds or more during temperature control, follow the procedure below.

Previous States	Operation in Basic Control	
	Auto Run Off	Auto Run On
During Stop	Stop	Stop
During Operation	Stop	Operation
Wait ON Timer	Stop	The elapsed time of the Wait ON Timer is not be restored and returns to the initial setting.
Wait OFF Timer	Stop	The elapsed time of the Wait OFF Timer is not restored, and starts from the beginning.

※ Refer to [4.2.5 Instantaneous Power Failure Recovery Function] for operation by instantaneous power failure (recovery before 30 seconds).

※ OV4 Series does not support the safety lock door function.

4.4 System Settings

In the System Settings, you can check and change the settings for Temperature Input, Calibration, Auto Tuning, Alarm, Password, and Factory Default.

(1) If you press the System Settings

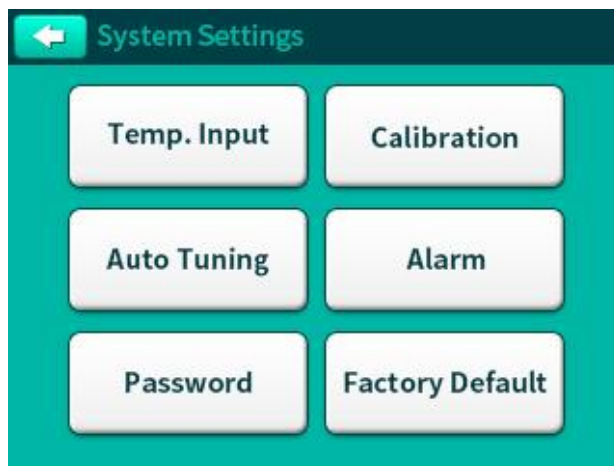


button on home screen, the password window appears.

A screenshot of the 'Enter Password (0 ~ 9999)' window. It features a dark teal header with the text 'Enter Password (0 ~ 9999)'. Below the header is a large white input field. To the right of the input field is a button labeled 'ESC'. Below the input field is a numeric keypad with buttons for digits 1 through 9, 0, and a decimal point. There are also buttons for 'Clear', a left arrow, and 'Enter'.

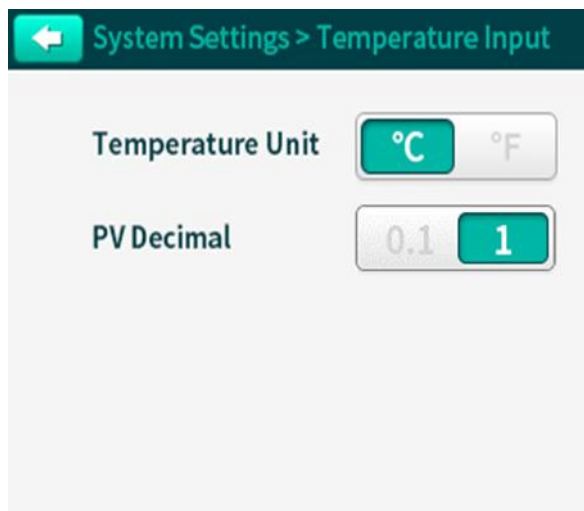
(2) After entering the set password, press the Enter button to go to the System Settings window.

※ The initial password is set to '0000'.

A screenshot of the 'System Settings' window. It has a dark teal header with a back arrow icon and the text 'System Settings'. The main area is teal and contains six white buttons arranged in a 3x2 grid. The buttons are labeled 'Temp. Input', 'Calibration', 'Auto Tuning', 'Alarm', 'Password', and 'Factory Default'.

4.4.1 Temperature & Temperature Change Rate

Temperature can be set for the temperature unit and decimal point unit displayed on the screen.



← System Settings > Temperature Input

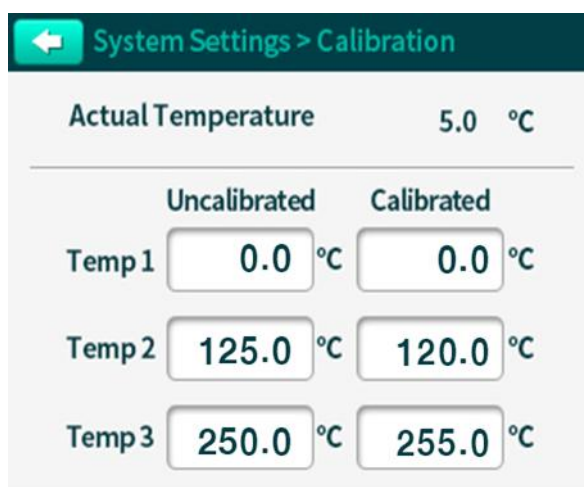
Temperature Unit

PV Decimal

Item	Function	Input Value	Default
Temperature Unit	Set the unit of temperature.	°C / °F	°C
PV Decimal	Set the decimal place.	0.1 / 1	1

4.4.2 Calibration

When measuring the temperature inside the chamber by using the user's temperature sensor, if there is a temperature difference between the temperature sensor inside the device and the user's temperature sensor, you can calibrate the temperature sensor inside the device according to the user's temperature sensor. It is possible to calibrate temperatures accurately at up to three temperature points.

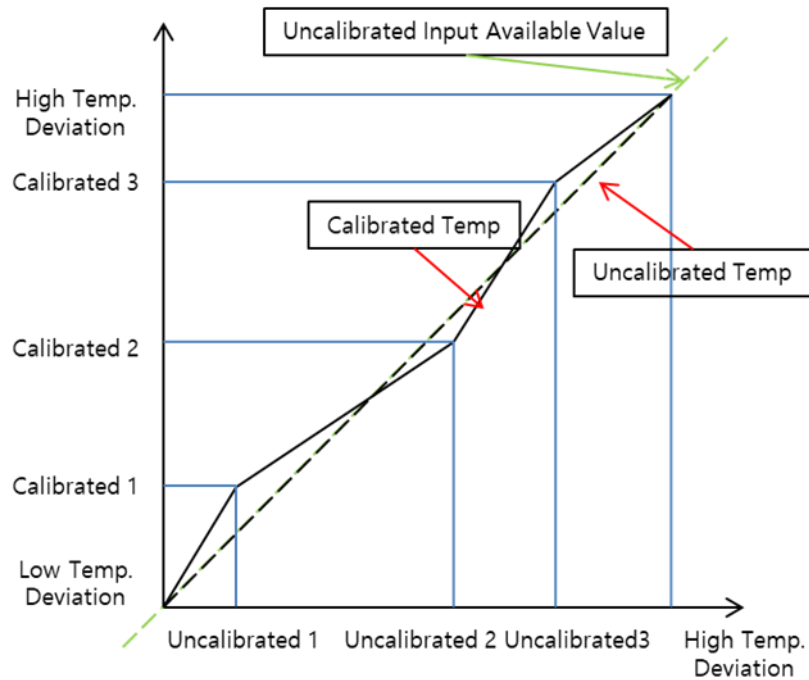


← System Settings > Calibration

Actual Temperature 5.0 °C

	Uncalibrated	Calibrated
Temp1	<input type="text" value="0.0"/> °C	<input type="text" value="0.0"/> °C
Temp2	<input type="text" value="125.0"/> °C	<input type="text" value="120.0"/> °C
Temp3	<input type="text" value="250.0"/> °C	<input type="text" value="255.0"/> °C

- (1) Specify Temperature 1, Temperature 2, and Temperature 3 to calibrate the temperature sensor inside the device and record them in the note (However, Temperature 1 < Temperature 2 < Temperature 3).
- (2) Go to the Basic Mode and set the set temperature as the Temperature 1 to be calibrated.
- (3) When the temperature converges to the set temperature and becomes stabilized, measure the internal temperature using the external temperature sensor and record it in the note.
- (4) Proceed with (2)~(3) by changing Temperature 1 to Temperature 2 and Temperature 3 and record the temperature measured by the external temperature sensor in the note.
- (5) You can go to System Setup> Calibration and enter Temperature 1, Temperature 2, and Temperature 3 in the Uncalibrated column. Also, enter the internal temperature measured by the external temperature sensor in the Calibrated column to complete the temperature calibration.



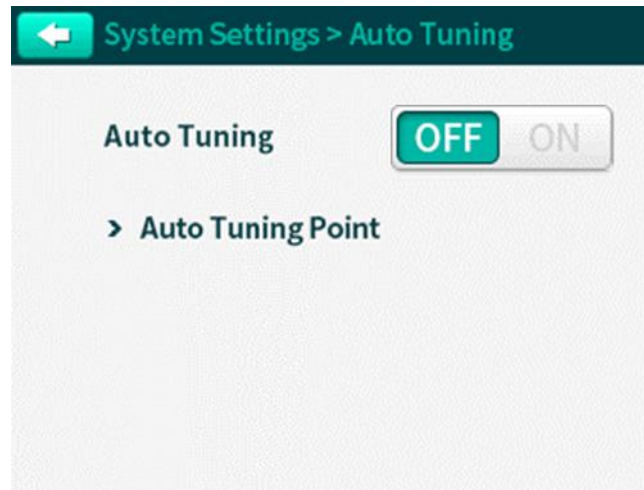
Item	Uncalibrated Input Value	Default
Temperature 1	-20 ~ (Value in Temperature 2 - 1)	0
Temperature 2	(Value in Temperature 1 + 1) ~ (Value in Temperature 3 - 1)	125
Temperature 3	(Value in Temperature 2 + 1) ~ 270	250

4.4.3 Auto Tuning

It is a function to update the PID control parameters for temperature control. Optimum temperature control can be performed at the main operating temperature. The product is factory-set to perform temperature control in the temperature control area.

When using the device, if the device does not properly control the temperature due to a rapid change in the operating environment (such as right after the purchase of the device or the reinstallation due to relocation) with respect to the user's main operating temperature, Auto Tuning can be done for accurate temperature control.

Auto Tuning temperature is performed by setting the target temperature value in the Basic Setting Mode and starting the control, then activate the Auto Tuning button to ON in System Setup> Auto Tuning.



[How to set Auto Tuning]

(1) After setting the temperature in Basic Mode, press the start button.

(2) It is executed when the ON button is activated in the System Settings> Auto Tuning screen. The Auto Tuning function cannot be used when operation is stopped or in program control.

(3) It moves directly to the operation display window of Basic Mode, and the icon



on the top status bar blinks indicating that Auto Tuning is running.

(4) When Auto Tuning is completed, the icon  on the top status bar disappears and the Auto Tuning value is automatically saved.

NOTICE

- Auto Tuning may take tens of minutes or hours depending on the set temperature.
- Do not turn off the power of the device while Auto Tuning is in progress.
- During Auto Tuning, it is recommended that the difference from the ambient temperature be at least 30 degrees. If the Auto Tuning temperature is similar to the ambient temperature, the reliability of the optimal parameter value may be reduced.
- Auto Tuning is not available when temperature control is stopped in Basic Mode or under temperature control in Program Mode.

4.4.4 Alarm

It is a function to generate an alarm when the temperature is above or below the user-specified temperature or when the door is opened [see 4.5 Safety Function].

← System Settings > Alarm

High Deviation Temp. + 5.0 °C

Low Deviation Temp. - 5.0 °C

High Temperature 270.0 °C

Door Open Alarm Delay 5 min

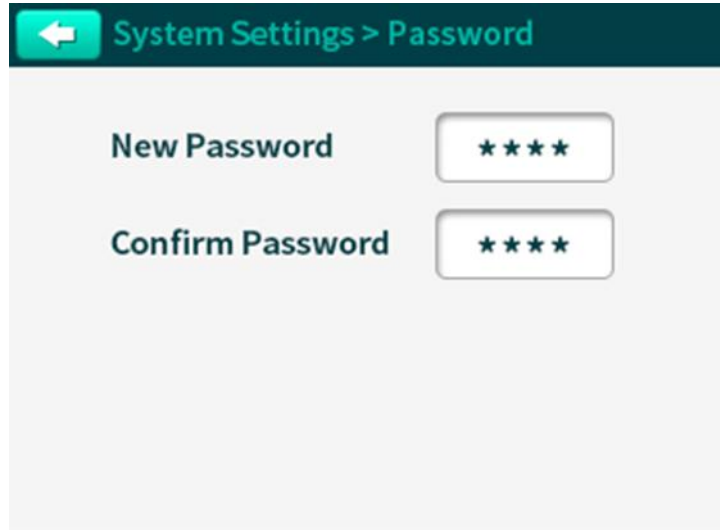
Item	Function	Input Value	Default
High Deviation Temperature	Set the upper limit of temperature deviation. If the actual temperature becomes higher than the target temperature + allowable upper limit temperature, an alarm is generated.	0 ~ 250°C	5
Low Deviation Temperature	Set the lower limit of temperature deviation. If the actual temperature becomes lower than the target temperature - allowable lower limit temperature, an alarm is generated.	0 ~ 250°C	5
High Temperature	Set the absolute upper limit temperature. An alarm occurs if the actual temperature exceeds the absolute upper limit temperature.	0 ~ 270°C	270
Door Open Alarm Delay	Set the alarm for the door open delay time. If the door opens exceeding Door Open Alarm Delay, an alarm occurs.	Off(0)~30min	5

NOTICE

- OV4 Series does not support the Door Open Alarm Delay function.

4.4.5 Password

Click the Password button in the System Settings window.

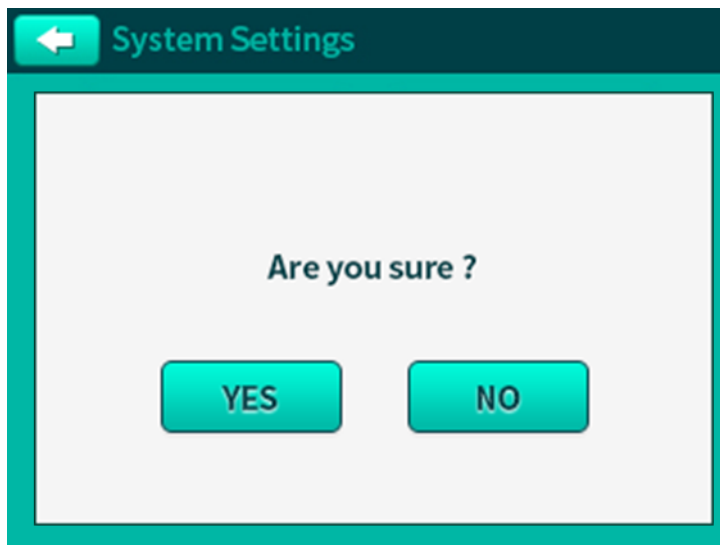


The initial value is set to '0000'.

Enter the desired password and press the back button  to complete the saving.

4.4.6 Factory Default

It is a function that initializes all values in the device at once.



If you press the reset button, a pop-up notification appears and confirms whether or not to proceed with Factory Default.

This function initializes all settings changed in the Basic Settings, General Settings, and System Settings into the Factory Default values. When performing Factory Default, please be careful that all the values such as Auto Tuning and Temperature Calibration in the System Settings and General Settings are initialized.

4.5 Safety Function

4.5.1 Safety Functions Related to Temperature

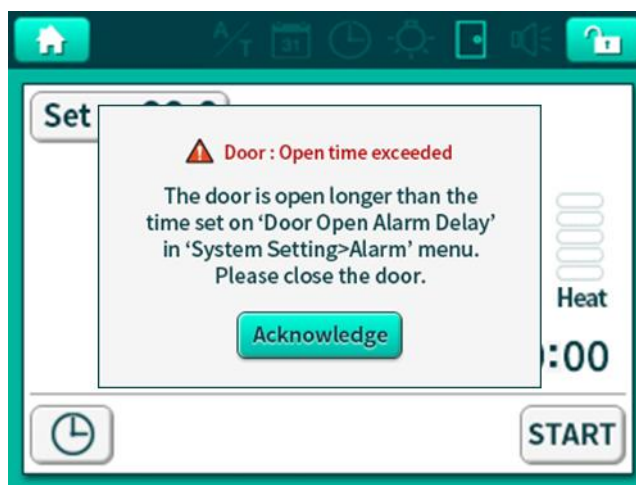
(1) Temperature Limiter [4.6 Refer to Over temperature limiter]

If the temperature of the chamber rises abnormally above the set temperature (over 10~15% of SV) by using the electronic temperature limiter, an alarm sounds and the operation of the device stops.

4.5.2 Safety Functions Related to Use

(1) Door alarm

When the device operates with the door open, a beep sounds. Please close the door and try again. If the door is opened while the device is operating, the heater stops and a warning message for door open appears. But there is no alarm sound. If the door is closed within the Door Open Alarm Delay time (default setting: 5 minutes), the previous operation continues. If the door is not closed after the entered time, a warning pop-up window appears with a beep. If a warning pop-up window is displayed, the device does not work even if the door is closed. In order to start the device again, close the door, check the warning pop-up window, and restart the machine. [4.4.4 Refer to Alarm for changing the Door Open Alarm Delay time]



(2) Touch Screen Lock Function

This button  is to turn on/off the lock function so that the touch screen cannot be used during the device operation.

(3) Circuit breaker

A circuit breaker is embedded to protect the device from short circuits or overcurrent.

4.5.3 Alarm Display and Pop-up Notification Function

This device provides Alarm Display function as shown in the table below for various states of the device. In addition, if a problem occurs with the device during the system use, the following pop-up windows are provided to give information on problem solving. Check the notification message and please contact a service center referring to **9.4 Service Contact**.

Alarm Display Image	Contents
 High Temp. Deviation	Alarm displays when the actual temperature is higher than the target temperature + allowable upper limit temperature
 Low Temp. Deviation	Alarm displays when the actual temperature is lower than the target temperature – allowable lower limit temperature
 High Temp.	Alarm displays when the temperature is over the absolute upper limit temperature that the device set
 Heater Disconnction	Alarm displays when there is a problem with the heater or SSR
	Alarm displays when the temperature of the device is higher than the temperature set in Over Temp Limit.
 Door : Opened	Alarm displays when the door is open.
 Door : Open time exceeded	Alarm displays when the door opens longer than the Door Open Alarm Delay time.
 Temp. Sensor Failure	Alarm displays when there is a problem with the temperature sensor.
 Board Failure	Alarm displays when there is a problem in the temperature detection circuit.

4.6 Temperature Limiter

The Temperature Limiter is a device to prevent fire due to overheating of the machine. If the temperature of the heater rises abnormally above the temperature set in the Temperature Limiter, the temperature control is stopped, and a warning window is displayed with a beep.



[Temperature Limiter]

※ If you want to use the Temperature Limiter as a temperature limiter for sample protection, set it in the following order.

- (1) After setting the temperature inside the device, press the Start/Stop button to start the device.
- (2) When the set temperature is reached, stabilize the equipment for a certain period of time.
- (3) Turn the red knob counterclockwise using a screwdriver. Stop the knob when a warning window appears on the display with a beep.
- (4) Turn the red knob clockwise to set it at least 15% above the set temperature.

※ During temperature control, if the alarm sounds due to overheating, check the warning window and solve the cause of the problem. When the temperature goes down, it works again. If it is necessary to continue control with the same temperature, turn the red knob on the temperature limiter to set the temperature at least 15% higher than the set temperature, and press the Start button once to restart the unit.

5.0 Maintenance

5.1 Inspection Cycle

Category	Inspection Cycle				
	Daily	Weekly	Monthly	Quarterly	Yearly
General Checklist					
Power Cord					
Check the instrument and the power connection	•				
Check the damage of the power cord	•				
Cleanness of external part			•		
Cleanness of internal part		•			
Cleanness of accessories		•			
System (Control) Related Checklist					
Automatic tuning				•	
Temperature calibration					
Check the temperature offset value					•
Calibrating actual temperature/ displaying temperature					•
Check temperature setting value	•				
Check dedicated S/W Synchronization	•				
Check function of controller				•	
Electric wire related checklist					
Defects if electric wire			•		
Check contamination of electric wire			•		
Check fixation of wiring fasteners			•		

CAUTION

- Before using the instrument, make sure that there is no foreign substances inside the chamber and keep it clean.
- Be careful not to damage accessories or systems inside the instrument.
- Be careful not to contact the main body with high concentrations of nitric acid, sulfuric acid, sodium hydroxide or corrosive solvents such as acetone, benzene, phenol, toluene, chloroform, crezol, acetic acid, chloroform.

WARNING

- Check the general, system(control), and electric wire related checklist according to the inspection cycle.
- If the inspection cycles are not followed, the manufacturer is not liable for any damage to the equipment or fire that may occur.

5.2 Cleaning the instrument

To maintain the instrument in the best condition and to use it effectively and efficiently, you need to clean it periodically.

Inspect the instrument daily for cleanliness, clean the internal part once a week, and clean the external body once a month. Please clean the instrument immediately if it is contaminated.

Before cleaning, turn off the power switch and remove the plug from the outlet. There is a risk of electric shock. Also, wear chemical-resistant gloves.

Please clean according to the method indicated below.

5.2.1 Cleaning the internal part of the instrument

(1) Normal State

Step1: Remove the shelf inside the instrument and wipe it with a dry cloth using a neutral detergent.

Step2: Clean the inner surface of the instrument with a dry cloth with a neutral detergent.

(2) Contaminated State

If the instrument is contaminated with toxic chemicals or toxic gases, clean the instrument using the following procedure.

Step 1: Always wear chemical resistant gloves and masks.

Step 2: Clean contaminated parts of the instrument with a dry cloth.

Step 3: Wipe with a sponge or soft cloth using a neutral detergent, then wipe again with a dry cloth.

5.2.2 Cleaning the external part of the instrument

Step 1: Wipe the external surface of the instrument with a wet and soft damp cloth. If it is severely contaminated, wipe it with a sponge or a soft cloth with a neutral detergent.

Step 2: Wipe the instrument with a dry towel

5.2.3 Cleaning Accessory

Wipe the accessories with a sponge or a soft cloth using a neutral detergent, then wipe it with a dry cloth.

CAUTION

- Before cleaning, turn off the power switch and remove the plug from the outlet. There is a risk of electric shock.
 - If the device is contaminated with toxic chemicals or toxic gases, make sure to wear chemical resistant gloves and masks when cleaning the inside.
 - Never use chlorine detergent, because it may cause the chamber to be oxidized. In addition, do not use volatile substances such as cleaning agents, abrasives, benzene, acids or solvents.
 - Do not use organic solvents such as sulfuric acid or hydrochloric acid to wipe the surface of the instrument.
 - To clean the cleaning tool, use a soft cloth or sponge with a neutral detergent.
 - Do not pour water directly into the instrument while cleaning it or its surroundings.
 - Do not randomly disassemble when cleaning the instrument.
 - If you are cleaning the instrument in a way other than the above, please check with JEIOTECH or your company before cleaning.
-

5.3 Maintenance Checklist

Please check the checklists below to ensure proper operation of the instrument.

- (1) Check the connection between the instrument and the power supply.
- (2) Check if the instrument and the system are correctly fixed in the castor section.
- (3) Check the instrument's horizontal level.
- (4) Make sure there is no flammable or explosive substances remain in the instrument.

WARNING



- Do not disassemble or modify the device without permission except as noted in this User Manual.
 - When handling electrical components inside the instrument, only qualified personnel must handle them.
-

5.4 Moving and Storage

- (1) When moving the instrument, unplug the power from the outlet.
- (2) Take everything out from the instrument.
- (3) Close the door of the instrument completely and then start to move it.
- (4) Do not move the instrument while holding the instrument's door.
- (5) Pack the equipment, accessories in their original package properly to protect the instrument while on the move.
- (6) When not in use for a long period of time, unplug the power plug, clean it, pack it, and store it in a dry place.

WARNING



- Do not move the instrument with the power cord connected.
- Do not move the instrument while it is in operation.

CAUTION



- Be careful when transporting the instrument since it is heavy. Use the appropriate required tools for transport and carry it two or more people together.
 - Do not move the instrument while holding the door.
 - Do not cause mechanical shock or vibration during movement or storage of the instrument. Internal damage may cause problems with operation.
 - Disconnect the power plug when the instrument is not in use.
-

6.0 Trouble Shooting

6.1 Power-related trouble shooting

Problems	Possible Causes	Solutions
Oven is not turned on	Power supply does not match the equipment's power type.	<ul style="list-style-type: none"> Check the voltage, phase and capacity of the power supply and connect the power correctly.
	Either circuit breaker is tripped or there is a power outage.	<ul style="list-style-type: none"> If the electrical circuit breaker in the building is tripped, find the cause of the short circuit and fix it.
	The power cord is not connected to the outlet correctly.	<ul style="list-style-type: none"> Plug the power cord into the outlet correctly.
	Outlet/ plug/ power cord is damaged.	<ul style="list-style-type: none"> Replace the damaged outlet/ plug/ power cord.
	Internal circuit failure of the equipment	<ul style="list-style-type: none"> Request service.
Circuit breaker in the building keeps tripped.	Too many plugs are connected.	<ul style="list-style-type: none"> Remove all the devices connected to the circuit breaker and use within the capacity of the circuit breaker current.
	Internal circuit failure of the instrument	<ul style="list-style-type: none"> Request service.
The power is working but the instrument does not work.	Due to overheating, the protection device cuts off the power.	<ul style="list-style-type: none"> Unplug the power cord and allow the equipment cool, then restart.
	Internal circuit failure of the equipment	<ul style="list-style-type: none"> Request service.

6.2 Errors during the Operation

Problems	Possible Causes	Solutions
Alarm is keep ringing	Abnormal set temperature of the 'Over temperature limiter'	<ul style="list-style-type: none"> • Increase the current temperature up to 15% of the 'Over temp. limiter.'
In case the temperature does not increase	Check if the 'run' mark on the top of the controller's status display is blinking.	<ul style="list-style-type: none"> • Press Start/ Stop button if the status is marked as 'Run'
In case the vibration of the instrument does not stop.	The vacuum valve's knob is closed.	<ul style="list-style-type: none"> • Change the vacuum valve's knob is heading toward 12 o' clock direction.
	Vent valve is closed.	Close the vent valve completely by rotating the knob to the clockwise.
	The vacuum hose is not connected properly.	<ul style="list-style-type: none"> • Make sure there is no leak between vacuum pump and vacuum hose, vacuum hose and vacuum nozzle.
	Door is opened.	<ul style="list-style-type: none"> • Close the door completely.
	There is a gap between door gaskets and glass.	Replace the door gaskets if they are worn out.
The vacuum state is not maintained.	Vacuum valve is not placed properly.	<ul style="list-style-type: none"> • Locate the vacuum valve's knob toward 3 o'clock direction.
	Vent not locked completely.	<ul style="list-style-type: none"> • Lock the vent valve by rotating the knob to the clockwise.
Temperature is not controlled.	There are devices installed with high frequency noise.	<ul style="list-style-type: none"> • Make sure there is no device installed with high frequency noise.
	Did not perform auto tuning	<ul style="list-style-type: none"> • Perform auto tuning.
	Did not hold the vacuum.	<ul style="list-style-type: none"> • Hold the vacuum.
	Foreign substances or oil flowed into the controller.	<ul style="list-style-type: none"> • Request for service.
Dial knob is not working.	Defect of Knob	<ul style="list-style-type: none"> • Pull the knob and place to the original position. • Request for service.

7.0 Accessories

7.1 Types of Accessories

7.1.1 Shelf

Designation			Cat. No.	Dimension (W x D x H, mm)
Upper Shelf	Aluminum	OV4-30S	AAA13512	299 x 285 x 100
		OV4-65S	AAA13514	398 x 385 x 100
	Stainless Steel	OV4-30S	AAA13522	299 x 285 x 100
		OV4-65S	AAA13524	398 x 385 x 100
Lower Shelf	Aluminum	OV4-30S	AAA13517	292 x 285 x 100
		OV4-65S	AAA13518	391 x 385 x 100
	Stainless Steel	OV4-30S	AAA13527	295 x 285 x 100
		OV4-65S	AAA13528	394 x 385 x 100
Bottom Shelf	Aluminum	OV4-30S	AAA13519	299 x 285 x 100
		OV4-65S	AAA13520	398 x 385 x 100
	Stainless Steel	OV4-30S	AAA13529	299 x 285 x 100
		OV4-65S	AAA13530	398 x 385 x 100
Extra Shelf	Aluminum	OV4-30S	AAA13511	292 x 285 x 30
		OV4-65S	AAA13513	391 x 385 x 30
	Stainless Steel	OV4-30S	AAA13521	295 x 285 x 30
		OV4-65S	AAA13523	394 x 385 x 30
Multiple Shelf	Aluminum	OV4-30S	AAA13531	299 x 285 x 30
		OV4-65S	AAA13533	398 x 385 x 30
	Stainless Steel	OV4-30S	AAA13532	299 x 285 x 30
		OV4-65S	AAA13534	398 x 385 x 30

※ The temperature specifications when installing an aluminum or stainless steel shelf are as follows.
(According to DIN 12880)

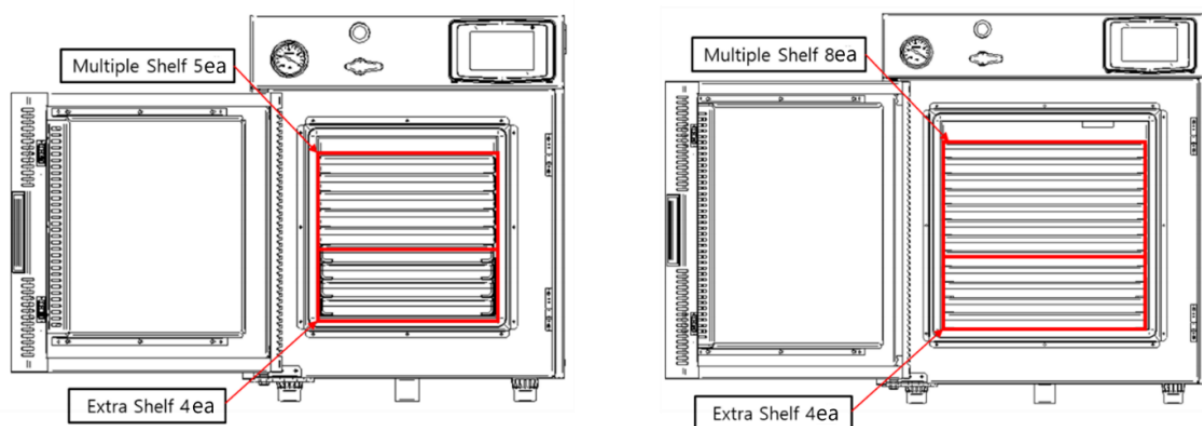
	Aluminum Shelf		Stainless Steel Shelf	
	OV4-30S	OV4-65S	OV4-30S	OV4-65S
Fluctuation at 100°C (°C)	±0.2	±0.2	±0.2	±0.2
Variation at 100°C (°C)	±1.5	±1.5	±4.5	±4
Heat up time to 100 °C (min)	70	90	80	180

- Extra, Multiple shelf

The maximum number of shelves for OV4-S is 3 for OV4-30S and 4 for OV4-65S. The shelf height is 10cm, so when drying low-height samples, there is a lot of empty space, making it less practical and efficient. Adding an extra or multiple shelf makes low-height sample drying practical and efficient. When adding extra or multiple shelves, the maximum number of shelves is 9 for OV4-30S and 12 for OV4-65S.

⚠ CAUTION

- Before using Extra or Multiple shelf, auto tuning must be performed to automatically set the PID temperature control coefficient suitable for the user's usage environment. [Refer to 4.4.5 Auto Tuning]



[OV4-30S, 65S Interior space (Left: OV4-30S / Right: OV4-65S)]

※ The temperature specifications when installing an Aluminum or Stainless Steel Multiple shelves are as follows

	Aluminum Multiple Shelf		Stainless Steel Multiple Shelf	
	OV4-30S	OV4-65S	OV4-30S	OV4-65S
Fluctuation at 100°C (°C)	±0.2	±0.2	±0.2	±0.2
Variation at 100°C (°C)	±2.8	±2.3	±4.0	±4.4
Heat up time to 100 °C (min)	80	130	130	250

7.1.2 Spacer

It complements the loss of thermal conductivity due to thermal deformation of the shelf.

Designation			Cat. No.	Dimension (W x D x H, mm)
Shelf Spacer	Aluminum	OV4-30S	AAA13515	285x2x93
		OV4-65S	AAA13516	385x2x86
	Stainless Steel	OV4-30S	AAA13525	285x1.5x93
		OV4-65S	AAA13526	385x1.5x86

7.1.3 Gaskets

When using organic solvents, You may use a gasket made of highly chemical-resistant Viton to minimize the damage of gasket due to reagents.

Designation		Cat. No.	Dimension (W x D x H, mm)
Viton gasket	OV4-30S	FAA5187	-
	OV4-65S	FAA5188	-
Silicone gasket	OV4-30S	FAA5146	-
	OV4-65S	FAA5147	-

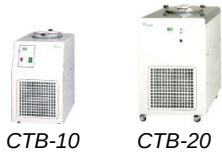
7.1.4 BMS

By using the BMS (Building Management System), it is possible to quickly respond to an abnormality by monitoring the temperature of the product on the building management system. The output specification is 4~20mA, and the temperature of OV4 is transmitted to the BMS.

Designation	Cat. No.	Description
BMS port Connector	AAA125558	

7.2 Cold Trap Bath(Optional)

It is recommended to use a cold trap when connecting vacuum pump to vacuum line to protect vacuum pumps. Low Temperature Freeze Traps (CTB-10/CTB-20, JEIOTECH) protect samples within the vacuum oven and vacuum line by freezing and condensing hazardous gases and moisture.

Designation	Cat. No.	Description	Figure
Cold trap bath (-40°C)	AAA62011	CTB-10	 CTB-10 CTB-20
Cold trap bath (-70°C)	AAA62021	CTB-20	

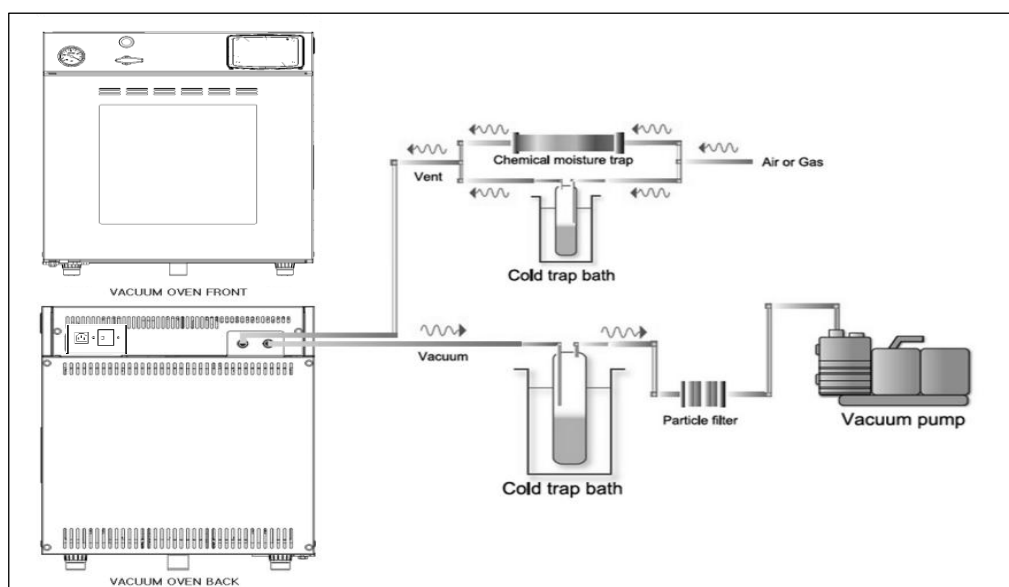


Figure) Overall Diagram of Vacuum oven/ Cold trap bath/ Vacuum pump

※ Please contact JEIOTECH sales department or the seller to exchange accessory, more information about Cold trap bath/ Vacuum pump. You may also visit JEIOTECH homepage (<http://www.jeiotech.com>, <http://www.labcompanion.com>)

7.3 LC GreenBox(Optional)

This device connects JeioTech laboratory research equipment into one network, enabling an experimenter to operate the equipment more efficiently.

After connecting the equipment to LC GreenBox, you can use the LC Connected service, which enables mobile mentoring and control of the equipment's current operating status and faults.

(You can connect up to four devices to one LC GreenBox.)



Item	Cat. No.	Dimension (W x D x H, mm)	Figure
LC GreenBox	AAAQ1011	156 x 94 x 100 (with antenna)	

8.0 Dedicated Software

8.1 Installing Monitoring Program and Connect the Equipment

- (1) Please visit JEIOTECH's homepage (<https://www.jeiotech.com/>), and download the dedicated software (LC Link2PC) implemented by JEIOTECH.
- (2) Run the LC Link2PC installation file, specify the installation path, and proceed with the installation.
- (3) Launch the LC Link2PC program located on the desktop of your PC.

8.2 Connecting the Equipment and Program

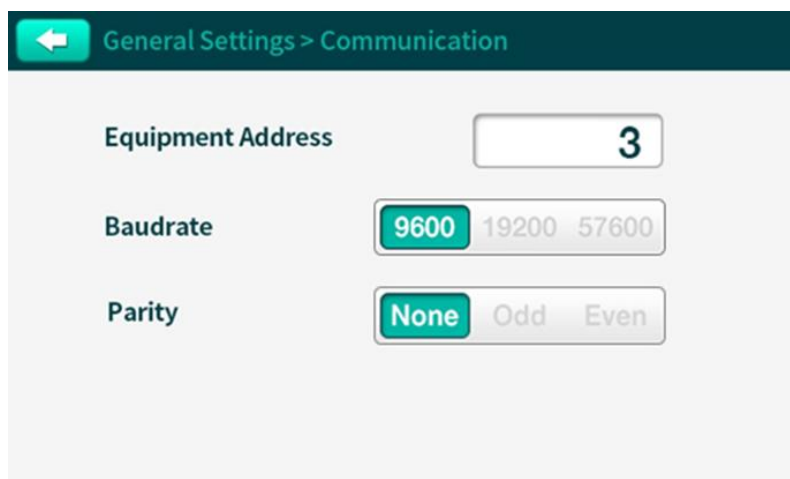
- (1) Connect the PC where the program is installed to the equipment using a communication cable.
- (2) On the PC, check the COM port number connected to the equipment via **[Control Panel > Devices and Printers > Device Manager > Ports (COM & LPT)]**.
(e.g., COM3 → 3, COM4 → 4, etc.)
- (3) On the equipment controller, go to **[General Settings > Communication]**, and enter the **"Equipment Address"** according to the communication method as follows:

A. For RS-232 or USB communication:

Enter the same number as the COM port confirmed in step (2) as the "Equipment Address."
(e.g., If the equipment is connected to COM3, enter 3 as the Equipment Address.)

B. For RS-485 communication (up to 4 units supported):

Assign a unique "Equipment Address" to each connected equipment to avoid duplication.
(e.g., Equipment A – Equipment Address 1, Equipment B – Equipment Address 2, etc.)



The screenshot shows a software interface for configuring communication settings. At the top, a dark teal header bar contains a back arrow icon and the text 'General Settings > Communication'. Below this, the settings are organized into three rows. The first row is labeled 'Equipment Address' and features a text input field containing the number '3'. The second row is labeled 'Baudrate' and has three buttons: '9600' (highlighted in teal), '19200', and '57600'. The third row is labeled 'Parity' and has three buttons: 'None' (highlighted in teal), 'Odd', and 'Even'.

[Example of entering Equipment Address as 3]

NOTICE

- When multiple equipment units are connected via RS-485 communication, the baud rate must be set identically on all equipment controllers.

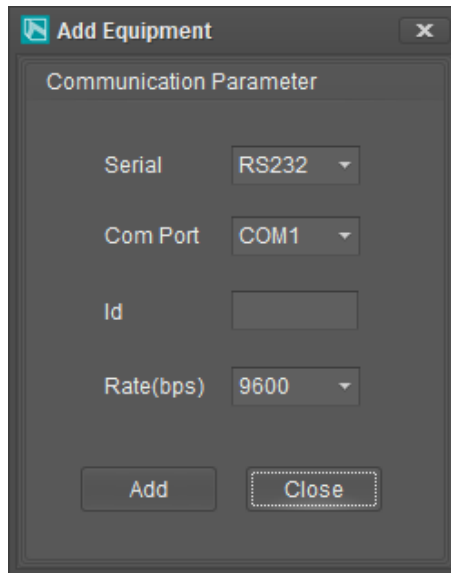
- (4) Click the **"Add"** button at the top-left corner of the program window.
In the 'Add Equipment' window, enter the following values based on the selected communication method, then click "Add" to register the equipment.

A. For RS-232 or USB communication:

- Serial: RS-232
- Port Number: The COM port number identified in step (2)
- Baud Rate: Same as the value set under [General Settings > Communication] on the equipment controller

B. For RS-485 communication:

- Serial: RS-485
- Port Number: The COM port number identified in step (2)
- ID: The "Equipment Address" assigned to each unit in [General Settings > Communication] on the equipment controller
- Baud Rate: Same as the value set under [General Settings > Communication] on the equipment controller

The image shows a software window titled "Add Equipment" with a close button (X) in the top right corner. Below the title bar is a section labeled "Communication Parameter". Inside this section, there are four rows of controls: "Serial" with a dropdown menu showing "RS232", "Com Port" with a dropdown menu showing "COM1", "Id" with an empty text input field, and "Rate(bps)" with a dropdown menu showing "9600". At the bottom of the window, there are two buttons: "Add" and "Close".

[Add Equipment window]

8.3 Communication Specification

8.3.1 Communication Overview

Communication Speed: 9600, 19200, 57600 bps

Parity: none, Odd, Even

Protocol : MODBUS-RTU

Address: 0 (Broad Casting), 1~255

8.3.2 Data Type

Contents	RTU
Start Setting Point	None
End Setting Point	None
Data Length	8-bit (fixed)
Data Type	Binary
Error detection	CRC-16 (Polynomial = 0xA001)
Data Time Interval	Less than 24-bit hour

8.3.3 Composition of Frame

Start Setting Point	Communication Address	Function Code	Data	CRC Check	End Setting Point
None	8-bit	8-bit	n * 8-bit	16-bit	None

8.3.4 Communication Function Code

MODBUS communication function code is composed of a function code that can read/write D-Register contents and a loop-back detection function code.

Function Code	Contents
03	Continuously Reading D-Register
06	Single Write of D-Register
08	Diagnostics (Loop-Back Test)
16	Continuously Writing D-Register

*The recognizing time in the communication in MODBUS RTU is "3.5 Character" + "maximum 2ms"

9.0 Appendix

9.1 Technical Specification

Model		OV4-30S	OV4-65S
Temp.	Range (°C/°F)	Amb. +15 ~ 250 /+27~482	
	Fluctuation at 100°C (°C/°F)	±0.2/0.36	±0.2/0.36
	Variation at 100°C (°C/°F)	±1.5/2.7	±1.5/2.7
	Heat up time to 100°C (min.)	70	90
	Controller	Microprocessor PID	
	Sensor	PT100	
	Heater (W)	1220	1400
Vacuum	Range	0.0~0.1MPa, Analogue	
	Nozzle size (mm)	Vacuum Ø 9.5, Vent Ø 6.4	
Controller functions		Auto tuning, 3-point temp. calibration, Wait on / off timer(99hr 59min), Auto-run	
Safety		CLS(Custom Logical Safe)-control system, Over temp. limit	
Control panel		TFT LCD 3.5 inch	
Communication interface		USB, RS-232	
Material	Internal	Stainless steel, 3.0t	
	External	Epoxy powder coated steel, 1.0t	
	Shelves	Aluminum, 3.0t	
	Insulation	Ceramic wool (50mm)	
	Door gasket	Molded heat resistance silicone rubber	
	Window	Tempered safety glass, 12t	Tempered safety glass, 15t
	Viewing window	Polycarbonate, 3.0t	
Dimensions	Chamber volume (L/cu ft)	28/1	65/2.3
	Interior (W x D x H, mm/inch)	302 x 305 x 302/ 11.9 x 12 x 11.9	402 x 405 x 402/ 15.8 x 15.9 x 15.8
	Exterior (W x D x H, mm/inch)	537 x 522 x 655/ 21.1 x 20.6 x 25.8	636 x 622 x 755/ 25.0 x 24.5 x 29.7
	Shelves (W x D x H, mm/inch)	Upper: 299 x 285 x 100 (1ea) Lower: 292 x 285 x 100 (1ea)	Upper: 398 x 385 x 100 (2ea) Lower: 391 x 385 x 100 (1ea)
Weight (net, kg/lbs)		68/150	107/235.9
Load per shelf (kg/lbs)		20/44.1	
Electric requirements (120V, 60Hz, A)		10.2	11.7
Altitude		Up to 200m	
Overvoltage category		II	
Pollution Degree		2	
Permissible ambient temperature (°C)		5 – 30	
Permissible relative humidity (%)		10 - 80	

※ Data that are not specifically marked are standard values at Aluminum shelf, 25°C, 60% R.H.

※ The specifications above may be changed without notice due to the improvement of quality and performance of the instrument.

※ All temperature specifications follow DIN 12880 methodology.

9.2 Disposal of Instrument

Before disposing a instrument or its component, please be aware of the followings.



- (1) This product is potentially hazard when exposed to biological, chemical, or radioactive materials, so it must be cleaned up to protect disposal personnel, waste collectors, and environment.
- (2) Please contact a person who is in charge of disposing of the products to check the electrical, electronic and material disposal standards. When you request externally, it is recommended that you contact to your company's vendor or a testing equipment manufacturer that can properly dispose the laboratory equipment and its components.

9.3 Warranty

9.3.1 Warranty Period

- (1) If the product fails during normal and proper use, the warranty period for manufacturing liability shall be two years from the date of purchase.
- (2) If you request a repair, please check the items below and let us know so that you can get a quicker and more accurate repair.

- | |
|--|
| <ul style="list-style-type: none">• Date of purchase:• Customer name / address / phone number / E-mail:• Fault status:• Model• Serial number |
|--|

9.3.2 Technical Service Contact Points

Technical Services

Address : 153 (Youngsan-dong), Techno 2-ro, Yuseong-gu, Daejeon-city, 34025, Republic of Korea

Tel : +82 (0)2-2627-3824

Website : <https://www.jeiotech.com/eng/>

E-mail : overseas@jeiotech.com

9.3.3 Certificate of Product Warranty

This is a guide to the product quality warranty and service terms provided by JEIOTECH Co., Ltd

All products are guaranteed to operate normally when installed under proper conditions, as specified in the user manual for each product, and used according to the intended purposes and permissible operating conditions.

The warranty period for product quality starts from the delivery date and is indicated in the catalog provided for each product or in the purchase order agreed upon with the customer. If a product malfunctions within the warranty period, JEIOTECH Co., Ltd. provides free repair services. However, among the transportation costs incurred during the repair process, any special costs resulting from the customer's site conditions (e.g., door or wall modifications, use of special handling equipment) are not covered under the warranty. Furthermore, JEIOTECH's liability under this warranty is limited to replacing the product or refunding the original purchase price at JEIOTECH's sole discretion if reasonable attempts to repair or replace the product fail.

Parts replaced during free repairs within the warranty period become the property of JEIOTECH Co., Ltd. Additionally, the warranty period is not extended due to free repairs. JEIOTECH is not responsible for any losses incurred by the customer due to delays in repairs caused by issues such as part shortages or shipping delays.

The following cases will be handled as paid repairs, even within the warranty period:

1. Non-defective cases

- * Requests to resolve issues arising from improper operating environments or abnormal installations.
- * Reinstallation requests or connections with external equipment other than the initial installation.
- * Requests for usage instructions or simple adjustments that do not require disassembly.
- * Inspections of non-defective products.
- * Cleaning or debris removal service requests.

2. Failures caused by user errors:

- * Malfunctions due to usage not in accordance with the user manual.
- * Issues resulting from improper operating environments or abnormal installations.
- * Malfunctions caused by incompatible chemical usage.
- * Malfunctions caused by irregular or improper electrical or utility supplies.
- * Damage due to product movement, storage, external impact, or dropping by the customer.
- * Malfunctions resulting from unauthorized modifications or repairs without prior written approval from JEIOTECH Co., Ltd.
- * Malfunctions caused by using consumables or optional components not specified by JEIOTECH Co., Ltd.
- * Repairs performed by personnel other than JEIOTECH or its authorized service agents.

3. Other cases

- * When the product model or serial number has been damaged, removed, manipulated, or altered.
 - * Malfunctions caused by fire, flooding, or other natural disasters.
 - * Failure due to consumable parts reaching the end of their lifespan (e.g., lamps, filters, fuses, gaskets, packings, hoses, heat transfer fluids).
 - * Natural wear and tear (e.g., discoloration, screen printing degradation).
 - * Damage or malfunction of product accessories (e.g., power cables, data cables, glass components) or options.
 - * Malfunctions caused by errors in computers, computer components, or connected network systems.
-
- Before JEIOTECH performs free or paid repairs or accepts the return of a product, the customer must ensure the product has been decontaminated of chemical and biological hazards.
 - Replacement parts used during repairs may differ from the original but will function correctly and be equivalent in performance.
 - JEIOTECH does not bear any responsibility for damage to stored samples, data loss, or any other direct or indirect damages caused by product malfunctions, regardless of the warranty period.

- JEIOTECH does not guarantee issues related to computers, computer components, or network systems connected to the product, regardless of the warranty period.
- This warranty is the sole and exclusive warranty provided. Any implied warranties imposed by applicable laws are limited to the warranty period stated herein. This warranty cannot be modified by any verbal advice, statements, or documents on behalf of JEIOTECH unless explicitly labeled as a "Warranty Amendment" and signed by an authorized representative of JEIOTECH.
- This warranty applies only to products purchased for direct use by the customer. It does not cover products purchased for resale purposes without prior written approval from JEIOTECH.
- This warranty does not apply to consumables and is non-transferable.

- The contents of this manual are subject to change without notice to improve the performance of the product and to ensure accurate information delivery.
- Copyright of this manual is in JEIOTECH.